FAG

Lubrication System FAG CONCEPT8-OIL

User manual

SCHAEFFLER

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About the user manual

The purpose of this user manual is to assist the user to become acquainted with the lubrication system FAG CONCEPT8-OIL and use it for the intended purpose.

This user manual describes the installation and use of the lubrication system FAG CONCEPT8-OIL and is intended to help in:

- avoiding hazards
- increasing the reliability and service life of the device.

This user manual is part of the device and contains important information. It applies exclusively to the lubrication system FAG CONCEPT8-OIL.

Symbols

The warning and hazard symbols are defined along the lines of ANSI Z535.6–2006.

NOTICE

In case of non-compliance, damage or malfunctions in the product or the adjacent construction will occur. ◁

Note

There follows additional or more detailed information that must be observed.

Availability

This user manual is supplied with each device and can also be ordered retrospectively.

Note

If the user manual is absent, incomplete or illegible, the user may lack important information relating to safe use of the device and this may lead to incorrect usage. It must be ensured that this user manual is always complete and legible and that any persons using the device have the user manual available.

Legal guidelines

The information in this manual corresponded to the most recent status at the close of editing. The illustrations and descriptions cannot be used as grounds for any claims relating to devices that have already been delivered. Schaeffler Technologies AG & Co. KG accepts no liability for any damage or malfunctions if the device or accessories have been modified or used in an inappropriate manner.

Original user manual

This user manual is the original user manual.

General safety guidelines

This chapter brings together all the important safety regulations.

Any person charged with working on the lubrication system must read this chapter and observe the guidelines.

Principles

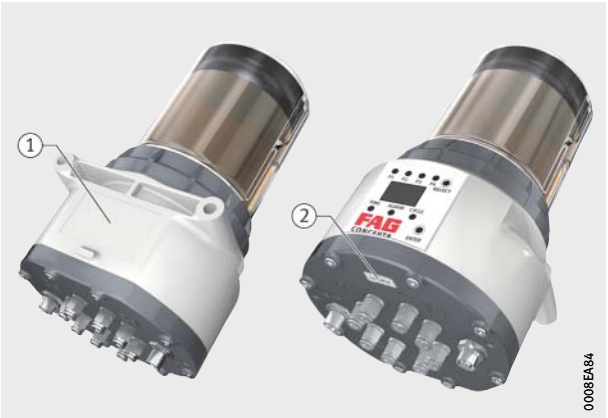
The lubrication system FAG CONCEPT8-OIL corresponds to the current level of technology and the recognised rules of safety practice. If the safety guidelines are not observed, risks to life and limb for the user or third parties and extensive damage to other material assets may nevertheless arise during use.

Non-compliance with the safety guidelines may have the following consequences:

- failure of important functions of the equipment
- failure of specified methods for maintenance and overhaul
- endangerment of persons through electrical, mechanical and chemical action
- endangerment of the environment through leakage of hazardous substances.

Marking

Each lubrication system FAG CONCEPT8-OIL is marked using a serial number and nameplate. The nameplate contains information on the manufacturer and the CE symbol, *Figure 1*.



① Nameplate
② Serial number (SN)

Figure 1
Markings

Usage for the intended purpose

The lubrication system FAG CONCEPT8-OIL is authorised for use only in a normal industrial environment or outdoors. The lubrication system FAG CONCEPT8-OIL may only be used in accordance with the technical data, see page 65.

Only original replacement parts may be used, in order to prevent malfunctions or failure of the pumps.

Unauthorised modifications to the structure of the lubrication system FAG CONCEPT8-OIL are not permissible. We assume no liability for any damage to machinery or injury to persons arising from such actions.

Usage for the intended purpose also includes:

- All guidelines in the user manual are observed
- All maintenance work is implemented
- All relevant specifications on occupational safety and accident prevention must be observed during all life cycles of the lubrication system FAG CONCEPT8-OIL
- Your company must have the necessary specialist training and authorisation for carrying out the necessary work on the lubrication system FAG CONCEPT8-OIL.

Usage not for the intended purpose

The lubrication system FAG CONCEPT8-OIL may not be used in or on vehicles.

The lubrication system may not be used in environments with an explosion risk.

Warranty

The manufacturer shall assume liability for warranties in relation to operational security, reliability and performance only under the following conditions:

- Mounting, connection, maintenance and repairs must be carried out by authorised and skilled personnel.
- If hot or cold machine parts constitute a hazard, measures must be taken locally to prevent contact with these parts.
- The lubrication system FAG CONCEPT8-OIL must be used in accordance with the information in the technical datsheets.
- The limit values indicated in the technical data may not be exceeded under any circumstances.
- Conversion and repair work on lubrication systems FAG CONCEPT8-OIL may only be carried out by the manufacturer.

Selection and qualification of personnel

The lubrication system FAG CONCEPT8-OIL may only be mounted, commissioned, operated and maintained by qualified personnel. The scope of competence, area of responsibility and monitoring of personnel must be precisely regulated by the site operator.

A person defined as qualified personnel:

- is authorised to carry out mounting of the lubrication system FAG CONCEPT8-OIL
- has all the necessary knowledge
- is familiar with the safety guidelines
- has read and understood this manual.

If personnel do not possess the necessary knowledge, they must be given the necessary training and instruction.
Upon request, Schaeffler can offer appropriate training courses.

Work on electrical devices

Work on electrical devices may only be carried out by a trained electrician.

An electrician is in a position, on the basis of his technical training, knowledge and experience as well as his knowledge of the appropriate regulations, to assess the work assigned to him and recognise possible hazards.

Warning notice

Read this document before commissioning the device. Make sure you are certain that the product is suitable without restrictions for the relevant applications.

The lubrication system FAG CONCEPT8-OIL is not classified as a safety component in accordance with the Machinery Directive 2006/42/EC.

The device may only be installed by a trained electrician.

Carry out the installation in accordance with the national and international regulations covering the installation of electro-technical equipment.

Before mounting the device, check for any external damage. If damage or some other defect is found, the device must not be commissioned.

Any interference in or modifications to the device, or the addition or removal of inappropriate components is impermissible, can endanger occupational safety and may render null and void any warranty claim.

Any work on wiring, opening or closing of electrical connections may only be performed while disconnected from the power supply and in a voltage-free state.

The use of the lubrication system FAG CONCEPT8-OIL is only permissible within the boundaries of the conditions stated and illustrated in the user manual.

The lubrication system FAG CONCEPT8-OIL may only be operated within the limits described in the data sheet. If the lubrication system FAG CONCEPT8-OIL is operated outside these limits, the device may be damaged or destroyed.

Do not carry out repairs on a damaged lubrication system. Any repairs necessary must be carried out by Schaeffler Technologies AG & Co. KG.

Any unused outlets on the lubrication system FAG CONCEPT8-OIL must **not be closed off**. If both outlets for one pump are to be joined for one lubrication point, for example if there is an uneven number of lubrication points, a Y type connector must be used to join the two pump outlets, see section *Accessories*, page 66.

The closing plugs installed on the lubrication system FAG CONCEPT8-OIL may not be removed or replaced.

Do not dismount the lubrication system FAG CONCEPT8-OIL unless it is in a voltage-free condition.

Safety specifications

All important safety specifications are described in the following sections.

Guidelines for the site operator

If movable, rotating, hot or cold machine parts constitute a hazard, measures must be taken locally to prevent contact with these parts. The protection against contact must not be removed in the case of movable or rotating parts.

Leakages of hazardous substances must be directed away such that hazards to persons and the environment do not occur.

Legal requirements must be observed.

Hazards resulting from electrical energy must be eliminated.

Transport and storage

Use suitable lifting gear for transport.

In transport, the relevant safety and accident prevention guidelines must be observed. Where necessary, suitable protective equipment must be worn.

The lubrication system FAG CONCEPT8-OIL must not be thrown or subjected to strong impacts.

The lubrication system FAG CONCEPT8-OIL must be stored under cool, dry conditions, in order to avoid promoting corrosion of individual parts of the device.

Mounting

The housing of the lubrication system FAG CONCEPT8-OIL must not be subjected to direct sunlight or direct radiated heat. Risk of condensation.

Mounting and connection of the lubrication system FAG CONCEPT8-OIL may only be carried out by qualified personnel and in compliance with accident prevention regulations.

Work on electrical devices

When making connections to an electrical device, the following must be observed:

- connection to the voltage supply only by trained electricians
- correct wiring of the electrical components of the device
- comparison of the voltage data with the available mains voltage.

Maintenance and repair work

Maintenance and repair work may only be carried out by qualified professionals and in compliance with accident prevention regulations. Personal protective equipment must be used for all work.

The lubrication system FAG CONCEPT8-OIL must be placed in a voltage-free state before starting maintenance and repair work. All maintenance and repair work must be carried out when the device is completely shut down.

During maintenance and repair work, the device must be secured against intentional or unintentional recommissioning.

If any safety devices must be removed during maintenance or repair, these must be refitted once the work is complete and their function must be checked.

When carrying out maintenance and repair work, only suitable tools may be used and these must be used correctly.

Any indirect process materials must be disposed of in accordance with the appropriate safety datasheets from the lubricant manufacturer.

Troubleshooting and rectification

Troubleshooting and rectification may only be carried out by qualified professionals and in compliance with accident prevention regulations. Personal protective equipment must be used for all work.

Disposal

Any used lubrication systems FAG CONCEPT8-OIL and oil-soaked materials must be disposed of by environmentally acceptable methods.

Electronic devices must be disposed of in accordance with the relevant regulations.

Constructional modifications (conversion)

The lubrication system FAG CONCEPT8-OIL must not, on the grounds of safety, be subjected to unauthorised changes.

Modification and changes to the device are only permissible in agreement with the manufacturer. Only original replacement parts and accessories authorised by the manufacturer may be used. If other parts are used, this may invalidate any liability for any consequences. The manufacturer will accept neither warranty claims nor claims for damages for components retrofitted by the site operator.

In order to comply with directives on electromagnetic compatibility (EMC), no modifications may be made to the electrical installation (cables, shielding).

Scope of delivery

The scope of delivery comprises:

- lubrication system FAG CONCEPT8 with one, two, three or four pump elements
- hose connectors mounted on the outlets for medium pressure polyamide hose 6×3
  (outside diameter 6 mm and inside diameter 3 mm)
- user manual.

Required accessories

In order to obtain a complete system ready for operation, the following accessories must also be ordered, *Figure 2*:

- hose connectors for lubrication point
- hoses
- check valves
- connection cable or mains power pack including connection cable.

The available accessories can be found starting on page 66.

① FAG CONCEPT8-OIL
② Hose
③ Check valve
④ Connection cable for mains power pack
⑤ Mains power pack
⑥ Connection cable
⑦ Hose connectors

Figure 2
Complete system capable of operation

Description

Design

The lubrication system FAG CONCEPT8-OIL is a highly compact lubricant pump for minimal quantity lubrication, *Figure 3*. It includes up to four pump bodies (P1, P2, P3, P4), each with two outlets. A pump body is a piston pump with two outlets that are operated alternately and dispense identical quantities.

Minimum quantity lubrication ensures the controlled and efficient supply of a lubrication point with selected, very high quality lubricants.

The lubrication system FAG CONCEPT8-OIL can be operated by means of an external controller or by the integral time control system. The voltage supply required is DC 24 V.
The lubricant reservoir capacity is 1 000 cm^3. The delivery pressure is a maximum of 70 bar.

① Control panel
② Collar ring
③ Oil reservoir
④ Nameplate
⑤ Action pin
⑥ Pump outlets
⑦ Communication interface

Figure 3
Design of
FAG CONCEPT8-OIL

Definitions of terms

Function	Description
run	Back pressure checking by special dispensing: For test and trial purposes, the lubricant pump fitted can be used for the delivery of small quantities of lubricant by means of a simple input/action. In this case, the pressure between the lubrication point and the lubrication pump is estimated, taking account of numerous factors. The displayed value gives an initial guide to the pressure range in bar.
Pro	Programming mode (other functions), PIN protected
ESC	Exit the menu level
On	Operating mode: time control
Pu0	
PAU	Operating mode: pulse control
Pu1	
TIME	Time between lubrication operations in h
CYCLE	Number of delivery strokes per operation
CLr	Delete critical error messages and terminate fill cycles (FIL) prematurely
FIL	Control function for bleeding of pump bodies
F1	Feedback function Feedback = motor run control: After activation of the outlets, the output signal at PIN 4 is switched from HIGH to LOW (0 V) for the time of the actual motor run (approx. 8 s to 10 s per outlet). The number of confirmed motor runs can be used to estimate depletion. If the feedback function is switched off (F0), the output signal at PIN 4 is permanently HIGH if the pump is operating correctly.
F0	

Pump

The lubrication system FAG CONCEPT8-OIL has a minimum of one pump body and a maximum of four pump bodies (P1, P2, P3, P4) each with two outlets, *Figure 4*. A pump body comprises a piston pump with two outlets that are operated alternately and dispense identical quantities.

Figure 4
Lubrication system
FAG CONCEPT8-OIL

Pump bodies and outlets

Each active pump body P1, P2, P3, P4 is displayed on the control panel by a green LED, *Figure 5*.

Each active outlet is shown during a function by a number (1 or 2) on the display.

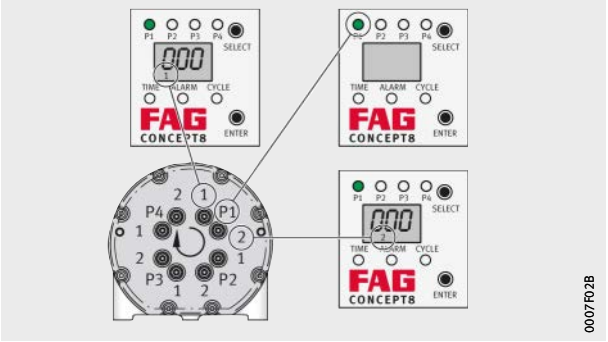
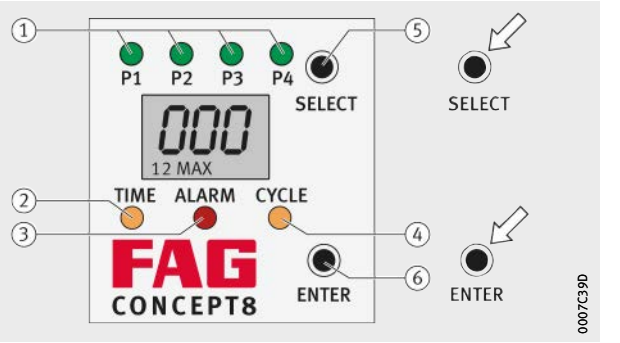


Figure 5
Overview of
pump bodies and outlets

Control panel

The control panel comprises a display, two input elements and several LEDs, *Figure 6*. The control panel is used for the input of parameters as well as the output of status messages, see *table*.



① LED for pump body P1 to P4
② LED TIME
③ LED ALARM
④ LED CYCLE
⑤ Key SELECT
⑥ Key ENTER

Figure 6
Control panel

Control elements and displays

Description	Display
Pump body P1, P2, P3, P4	Green LED
Pause times (TIME)	Orange LED
Messages (ALARM)	Red LED
Lubrication quantity (CYCLE)	Orange LED

Oil reservoir

The oil reservoir contains the lubricant and has a volume of 1000 cm^3.

Communication interface and connection to FAG CONCEPT8-OIL

Electrical connection of the lubrication system FAG CONCEPT8-OIL is carried out via the communication interface. On the underside of the lubrication system is a 4 pin connector with an external thread to which the connection cable or mains power pack is connected, *Figure 7*, page 15.

Figure 7
Connection of FAG CONCEPT8-OIL

Connector assignment of connector M12×1

PIN	Assignment	Colour
PIN 1	Input voltage DC 24 V (–5% to +10%), operating voltage stabilised at DC 24 V	Brown
PIN 2	Pulses for activation of individual pump outlets (only when using pulse control)	White
PIN 3	Output, ground (GND)	Blue
PIN 4	Output signal	Black

The data relate to a voltage supply of DC 24 V, see *table*.

Voltage supply

Designation		Value
Peak current I_{max}	during pump operation	350 mA
	typical	< 200 mA
Idle current	ready	< 50 mA
	typical	20 mA
Maximum output current (at PIN 4), no inductive loads		100 mA

The peak current is increased by the output current drawn, for example 350 mA + 100 mA = 450 mA.

Observe polarity, since the electrical system is not short-circuit proof. Recommendation: Protection by delayed-action fuse 1 A.

Basic operation

All changes to settings are made using the action pin in the upper housing part. The action pin is the bleed screw in the upper housing part. The action pin is a magnetic switch by means of which the action fields SELECT and ENTER can be activated.

For reasons of functional safety, no inputs can be made using the action pin while the pump motors are running. Even if external control by means of a PLC is used, no inputs will be recognised during this time.

Note

During commissioning for the first time, do not remove the action pin before mounting the device, since this secures the float.

Removing the action pin

The action pin is removed as follows, *Figure 8*:

- ▶ Loosen the action pin by rotating it from CLOSE to OPEN.
- ▶ Remove the action pin from the upper housing part.

Figure 8
Removing the action pin

Securing the action pin

The action pin is secured as follows:

- ▶ Insert the action pin in the upper housing part.
- ▶ Secure the action pin by rotating it from OPEN to CLOSE.

Function

Once the lubrication system FAG CONCEPT8-OIL has been successfully mounted and commissioned, it is ready for operation after applying the supply voltage. The integrated pumps deliver the lubricant to the outlets, the internal controller monitoring not only the lubricant quantity set, but also the time intervals between the lubrication operations.

For connection to an existing machine or equipment controller, for example an external controller (PLC), each lubrication system has a four-pin connector for connection of an M12×1 jack. This connection is used for communication with an external controller as well as voltage supply.

The voltage for operation and for switching the lubrication system FAG CONCEPT8-OIL on and off is DC 24 V (–5% to +10%). When voltage is applied, the lubricant pump is in operation. If no malfunctions are present, which means that the lubrication system is OK, the output signal of DC 24 V is applied to the output PIN 4 to indicate the correct operating mode. A continuous LOW signal indicates an error. If the voltage is switched off, the lubrication system stops and saves the current mode. At restart, for example due to power up, the saved mode is resumed. The operating mode is outputted via PIN 4.

Transport and storage

Use suitable lifting gear for transport.

Do not throw the lubrication system FAG CONCEPT8-OIL or subject it to strong impacts.

For transport, observe the relevant safety and accident prevention guidelines. Where necessary, wear suitable protective equipment.

For storage of the lubrication system FAG CONCEPT8-OIL, the storage location must be kept cool and dry, in order to avoid promoting corrosion of individual parts of the device.

Mounting

Mechanical mounting

For mounting of the lubrication system, two hexagonal socket head screws M8×80 or longer in accordance with DIN 912 are required, which are not included in the scope of delivery, *Figure 9*.

Note

The system may only be used in a vertical position (action pin opening facing up), in order to ensure correct suction of the oil.

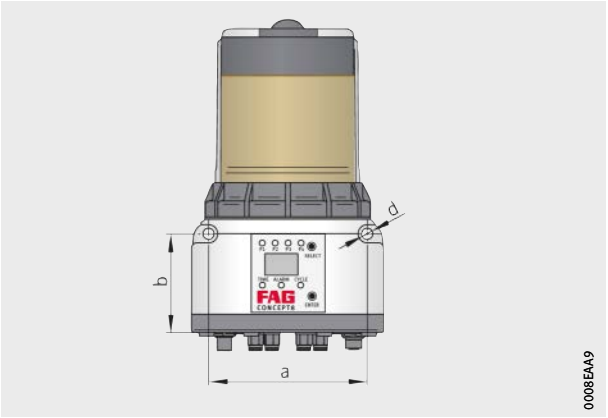


Figure 9
Mounting dimensions of FAG CONCEPT8-OIL

Dimensions

Dimension		Value	Unit
Distance between holes	a	130 ±0,3	mm
Distance between hole centre and lower edge of lubrication system	b	81,2 ±0,3	mm
Hole diameter	d	9	mm

Locating the lubrication system

The lubrication system is located as follows:

- ▶ Screw mount the lubrication system FAG CONCEPT8-OIL in a vertical position on the intended mounting area. Ensure a free space above the upper edge of the lubrication system, so that oil can be refilled via the action pin opening.
- ▶ Place the lubrication system directly on the wall and locate it by means of two hexagonal socket head screws M8×80 in accordance with DIN 912.
- ▶ Secure the screws against loosening by means of a medium strength screw retaining fluid.
- ▷ The lubrication is now fixed to the wall.

Commissioning

Carrying out commissioning

Commissioning of the lubrication system comprises the following steps:

- fill the oil reservoir
- connect the lubrication system to the voltage supply or external controller
- bleed the lubrication system
- fill the lubricant lines
- connect the lubricant pipes.

Filling the oil reservoir

The oil reservoir is filled as follows, *Figure 10*, page 20:

▶ Remove the action pin from the upper housing part. Make sure the float does not rotate. The magnet fitted in the float must always face down, since it ensures detection of the empty state.

▷ The float slides on the base of the oil reservoir.

▶ Remove the yellow cap from the action pin.

▶ Fill the oil reservoir via the action pin opening until it is full.

▶ Secure the action pin in the upper housing part again.

Figure 10
Filling the oil reservoir

Connecting the operating voltage

The operating voltage is connected as follows:

▶ Connect the 4 pin connector socket to the lubrication system.

▷ The lubrication system is now switched on and is running the operating mode of time control, *Figure 11*.

▷ The lubrication system is now ready for operation.

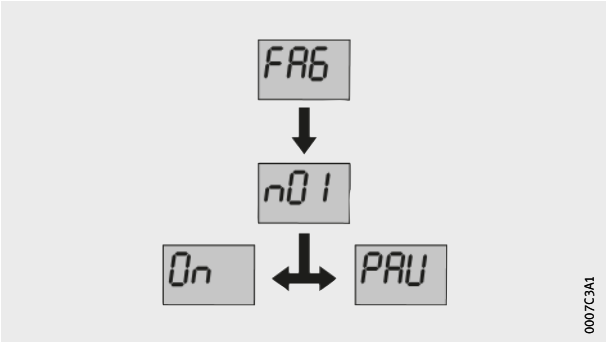


Figure 11
Starting the lubrication system

Bleeding the lubrication system

The lubrication system is bled as follows, once the operating voltage has been connected, *Figure 12*, page 23:

- ▶ Press the SELECT key twice in order to call up the menu item Pro.
- ▷ The display will show Pro.
- ▶ Press the ENTER key.
- ▷ The menu item PIN Input is selected.
- ▶ Press the SELECT key in order to input the first value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to input the second value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to input the third value.
- ▶ Press the ENTER key to confirm.
- ▷ The PIN is inputted. Further menu items can now be called up or changed.
- ▶ Press the SELECT key as often as necessary until the display shows FIL.
- ▶ Press the ENTER key.
- ▷ The function FIL is selected.
- ▷ The LED for pump P1 will light. The display shows FIL.
- ▶ Press the ENTER key.
- ▷ The pump will be bled.
- ▷ The selected pump body is active 15 times per outlet and delivers lubricant. The total duration for carrying out the function FIL once is approx. 5 minutes per pump body.

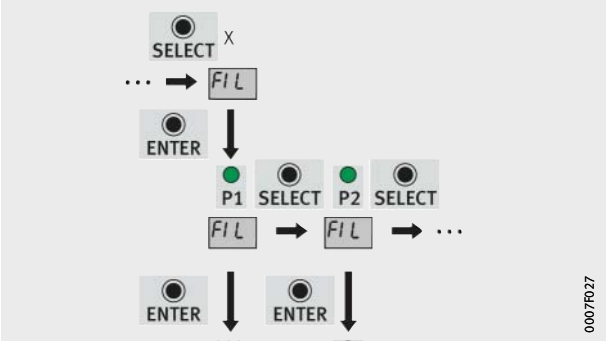


Figure 12
Bleeding the pump

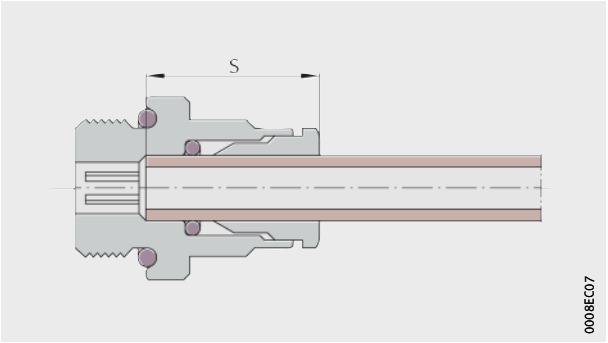
▶ Carry out the function FIL for as long as necessary until lubricant emerges from the outlets. It may be necessary to carry out the function FIL several times until lubricant emerges.

This bleed operation must be carried out individually on all pump bodies and outlets.

The function FIL can be terminated between delivery strokes using CLr.

Connecting the lubrication system to the lubrication point

Always ensure that all the hoses are completely inserted in all the hose connectors and Y type connectors used, in order to ensure the sealing integrity of the system, *Figure 13*.



Hose connectors for hose 6×3 mm: insertion depth S = 16 mm

Y type connector for hose 6×3 mm: insertion depth S = 16 mm

Figure 13
Insertion depth

In each case, a check valve must be used at the lubrication point. This prevents the hose from running empty.
Check valves, see section *Accessories*, page 66.

Connecting the lubrication system

- ▶ Screw the intended hose connector into the check valve.
- ▶ Screw the check valve either directly (G1/4″) or via a connection adapter into the lubrication point. Observe the thread size.
- ▶ Insert one hose end into the hose connector of the lubrication point (including the check valve) until it stops.
- ▶ Lay the hose from this point to the selected connector in the lubrication system FAG CONCEPT8-OIL. Lay the hoses as straight as possible and with large bending radii. Observe the maximum hose length.
- ▶ Cut the hose off at its final length. Ensure that the hose end is cut straight, in order to prevent any leakage. We recommend the use of a special hose cutting tool. This can be found in the section *Accessories*, page 66.

NOTICE

Damage due to high pressure. Damage to the hoses due to excessive pressure in filling using a hand-lever press. When filling the hoses using a hand-lever press, the pressure must not exceed 70 bar. ◁

- ▶ Fill the hose completely with oil so that there is no air left in the hose. Use the same oil as in the oil reservoir.
- ▶ Insert the prefilled hose or hoses into the hose connectors of the lubrication system until they stop.
- ▶ Carry out the steps for hose mounting, cutting to length and prefilling for all lubrication points as described.

If both outlets for one pump are to be joined for one lubrication point, for example if there is an uneven number of lubrication points, a Y type connector must be used to join the two pump outlets, see section *Accessories*, page 66.
Y type connectors and the associated hose pieces must also be filled.

▷ The lubrication system is now connected to the lubrication points and can be put into operation.

The accessories available for filling can be found on page 67.

Operation

Operating modes

The lubrication system FAG CONCEPT8-OIL can run in two different operating modes, *Figure 14*:

- time control (time mode) by means of the integrated micro-controller (default setting), *Figure 15*
- pulse control by means of connection to an external controller, *Figure 16*, page 26.

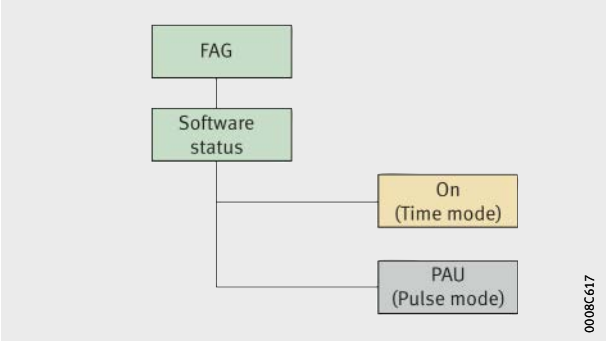


Figure 14
Operating modes of FAG CONCEPT8-OIL

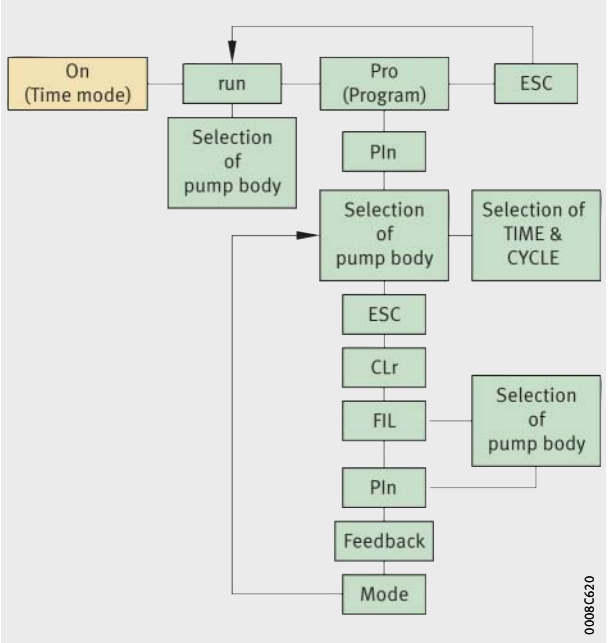


Figure 15
Time control

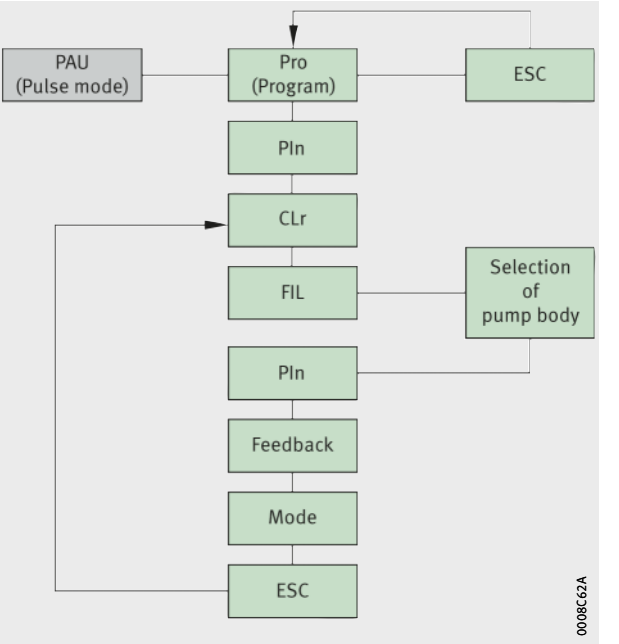


Figure 16
Pulse control

If the lubrication system FAG CONCEPT8-OIL is to be operated with an external controller, the operating mode must be reset to pulse control.

Selecting the operating mode

The operating mode is selected as follows:

▶ Press the SELECT key twice in order to call up the menu item Pro.

▷ The display will show Pro.

▶ Press the ENTER key.

▷ The menu item PIN Input is selected.

▶ Press the SELECT key in order to input the first value.

▶ Press the ENTER key to confirm.

▶ Press the SELECT key in order to input the second value.

▶ Press the ENTER key to confirm.

▶ Press the SELECT key in order to input the third value.

▶ Press the ENTER key to confirm.

▷ The PIN is inputted. Further menu items can now be called up or changed.

▶ Press the SELECT key as often as necessary until the display shows Pu0.

▶ Press the ENTER key.

▷ The function Pu0 is selected.

▶ Press the SELECT key, the display will show PuI.

▶ Press the ENTER key.

▷ The display will flash twice for confirmation of the value. The change has been saved. The operating mode is now selected as pulse control.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

Time control

As soon as the lubrication system is supplied with voltage, it is in time control (= default setting).

A menu item is selected as follows, *Figure 17*:

- Press the SELECT key
- Confirm the selected menu item by pressing the ENTER key.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

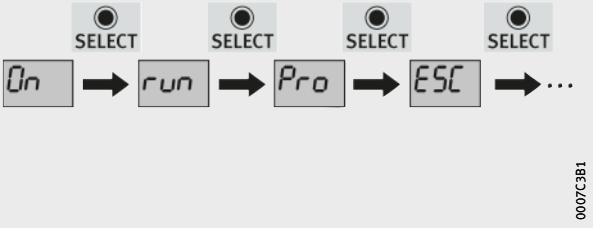


Figure 17
Operating mode: time control

Functions

Display	Description of function
On	Time control Set as standard. The input is changed by pressing the SELECT key.
run	Special dispensing and back pressure checking by special dispensing: - For test and trial purposes, the lubricant pump fitted can be used for the delivery of small quantities of lubricant by means of a simple input or action. In this case, the pressure between the lubrication point and the lubricant pump is estimated, taking account of numerous factors. The displayed value gives an initial guide to the pressure range in bar.
Pro	Program PIN protected area containing further functions
ESC	Exit the menu

Function run

The function run can be used to select any pump body and check its function, *Figure 18*.

The function run allows:

- special dispensing
- back pressure checking.

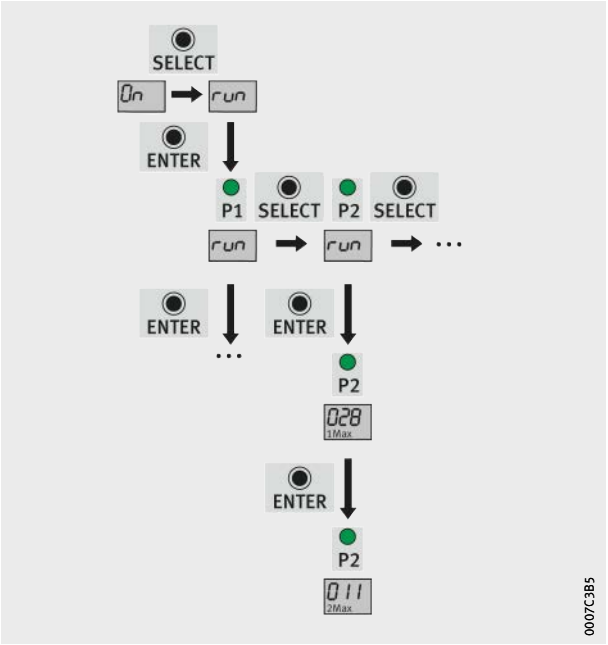


Figure 18
Function run:
(special dispensing or back pressure checking)

A pump body is selected for special dispensing as follows:

▶ Press the SELECT key once in order to call up the menu item run.

▶ Press the ENTER key.

▷ The menu item run is selected.

▶ Press the SELECT key in order to select the pump body.

▷ The LED for the selected pump body will light.

▶ Press the ENTER key to carry out special dispensing.

▷ The display will show the current pressure at the outlet. Special dispensing of lubricant will be carried out.

Note

Special dispensing or back pressure checking can be carried out any number of times by pressing the ENTER key, during which the outlets of the pump body will be operated alternately. Move to the next pump body by pressing the SELECT key.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

Pro (program), menu content

Access to further, protected menu items, see *table*, is only possible by inputting a PIN.

Submenus

Function	Description of function
PIN	Input of PIN required
Pause time, quantity	Input of pause times and lubricant quantity for pump body, observe permissible design
ESC	Exit the menu
CLr	Delete critical error messages and delete fill cycles
FIL	Bleed pump, for example at first use
PIN	Change PIN
Feedback	Change feedback (confirm each pump run)
Mode	Change operating mode: ■ time control or pulse control

The menu item Pro is called up as follows:

▶ Press the SELECT key twice.

▷ The display will show Pro.

▶ Press the ENTER key.

▷ The menu item Pro is selected. Access to further menu items is only possible by inputting the PIN.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

Inputting the PIN

This function allows access to further functions in the menu Pro.

- Factory setting for PIN:
  - 000
- Master PIN:
  - see page 57

The PIN is inputted as follows, *Figure 19*:

▶ Press the SELECT key twice in order to call up the menu item Pro.

▷ The display will show Pro.

▶ Press the ENTER key.

▷ The menu item PIN Input is selected.

▶ Press the SELECT key in order to input the first value.

▶ Press the ENTER key to confirm.

▶ Press the SELECT key in order to input the second value.

▶ Press the ENTER key to confirm.

▶ Press the SELECT key in order to input the third value.

▶ Press the ENTER key to confirm.

▷ The PIN is inputted. Further menu items can now be called up or changed.

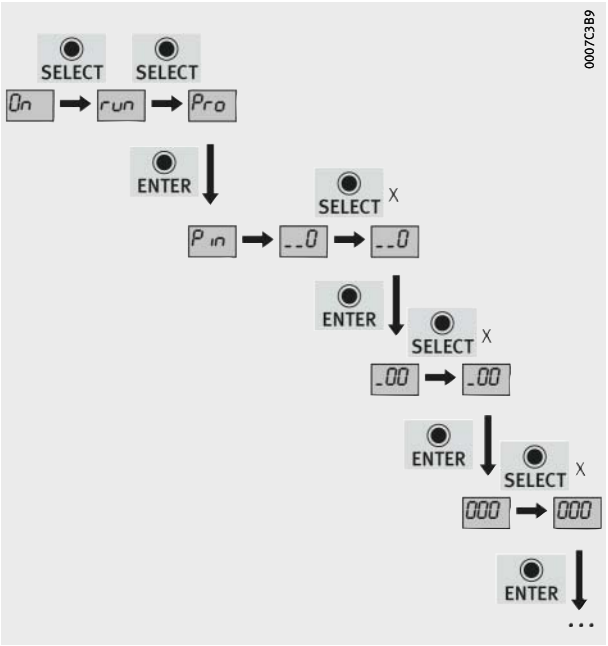


Figure 19
Program Pro and inputting the PIN

Inputting pause times and lubricant quantity

This function can be used to input the pause times (TIME) and lubricant quantity (CYCLE) for each individual pump body.

Functions

LED	Description	Value	Unit
TIME	Set the pause time for each pump body = time between lubrication operations in h	1 – 240	h
CYCLE	Set the delivery strokes for each pump body = number of delivery strokes per operation 1 delivery stroke = 0,15 cm^3	1 – 96	–

A pump body is a piston pump with two outlets that are operated alternately and dispense identical quantities. The pump bodies can be switched off using the setting CYCLE = 0.

Examples

- CYCLE 1 means:
  - In each operation, the pump body carries out 1 delivery stroke, either at outlet 1 or at outlet 2, depending on the piston position of the two pistons.
- CYCLE 2 means:
  - In each operation, the pump body carries out 2 delivery strokes, one delivery stroke at outlet 1 and one delivery stroke at outlet 2. Depending on the piston position, the first delivery stroke starts at outlet 1 or 2.

Default setting

Default setting for each pump body fitted:

- TIME = 4 h
- CYCLE = 1.

Inputting the pause time and lubricant quantity

The pause time and lubricant quantity is inputted in the menu Pro as follows, *Figure 20*:

- ▶ Select the pump body by pressing the SELECT key.
- ▷ The LED of the selected pump body will light and the pump will be shown on the control panel.
- ▶ Press the ENTER key.
- ▷ The LED TIME (pause time) will light.
- ▶ Press the SELECT key as often as necessary until the required pause time appears. The maximum pause time is 240 h.
- ▶ Press the ENTER key.
- ▷ The display will flash twice for confirmation. The pause time is inputted.
- ▷ The LED CYCLE (number of delivery strokes) will light.
- ▶ Press the SELECT key as often as necessary until the display shows the required lubricant quantity. The maximum lubricant quantity is 96 delivery strokes per time interval.
- ▶ Press the ENTER key.
- ▷ The display will flash twice for confirmation. The lubricant quantity is inputted.

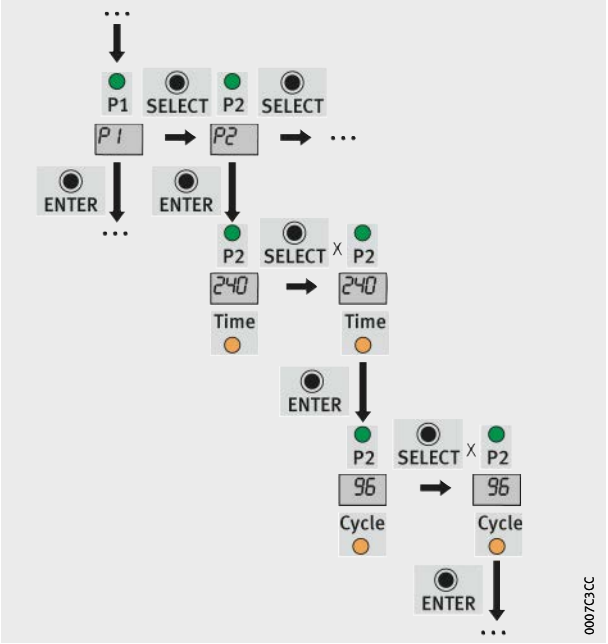


Figure 20
Inputting pause times and lubricant quantity

Note The lubrication system FAG CONCEPT8-OIL is designed for minimal quantity lubrication. A comparison value is calculated from the inputs for pause time and lubricant quantity. If this value is too high, the effective life of the lubrication system will be reduced.

A warning is given as follows, *Figure 21*:

- The LEDs TIME and CYCLE flash alternately on the control panel.
- The LED ALARM lights.
- INF (information) is shown for 10 seconds on the display.

Within the 10 seconds, operation of the lubrication system is blocked.

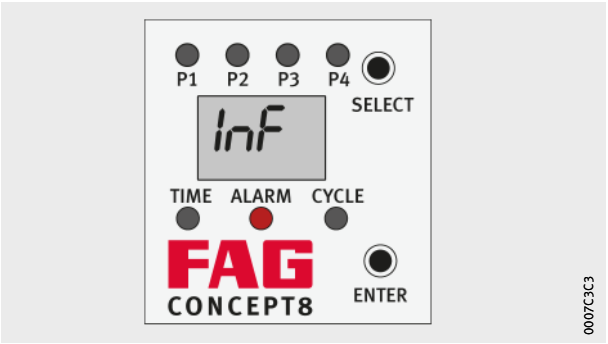


Figure 21
Warning of excessive value

At low temperatures (temperatures < 0 °C) small lubricant quantities in conjunction with shorter pause times are recommended.

Function ESC

This function is used to exit the menu Pro.

The menu Pro is exited as follows, *Figure 22*:

- ▶ Press the SELECT key as often as necessary until the display shows ESC.
- ▶ Press the ENTER key.
- ▷ The menu is exited.

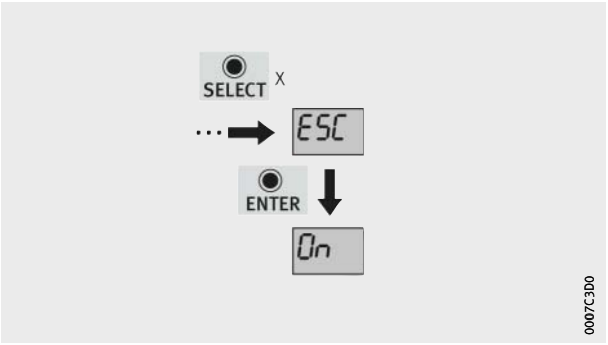


Figure 22
Function ESC

Function CLr

This function can be used to delete critical error messages or end fill cycles prematurely. For an overview of possible error messages, see *table*, page 57.

The error messages occurring in the menu Pro are deleted as follows, *Figure 23*:

▶ Press the SELECT key as often as necessary until the display shows CLr.

▶ Press the ENTER key.

▷ The error messages have been deleted or the fill cycle has been ended.

For reasons of functional safety, no inputs can be made using the action pin while the pump motors are running. Even if external control by means of a PLC is used, no inputs will be recognised during this time.

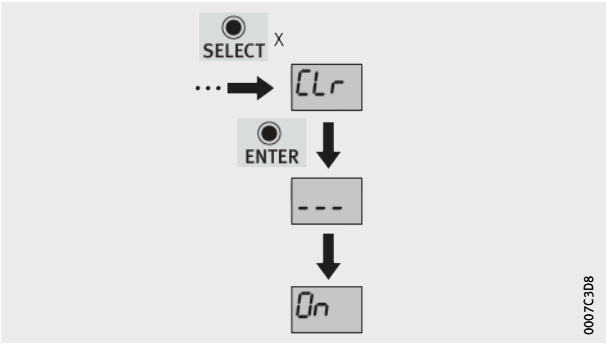


Figure 23
Function CLr

Function FIL

This function is required for:

- initial commissioning
- bleeding of the pump.

When the function FIL is called up, the relevant pump body becomes active 15 times per outlet. The total time for carrying out the function FIL once is approx. 5 minutes per pump body.

The function FIL can be terminated using the menu item CLr. Termination is only possible between delivery strokes.

Note The lubrication system FAG CONCEPT8-OIL must be bled when it is operated for the first time. Each pump body fitted and activated must be bled separately. The operation is complete as soon as lubricant emerges from the outlet. It may be necessary to carry out the function FIL several times until lubricant emerges.

The function FIL is called up in the menu Pro as follows, *Figure 24*, page 38:

▶ Press the SELECT key as often as necessary until the display shows FIL.

▶ Press the ENTER key.

▷ The function FIL is selected.

▷ The LED for pump P1 will light. The display shows FIL.

▶ Press the ENTER key.

▷ The pump will be bled.

▶ Repeat the steps described for bleeding of the other pump bodies.

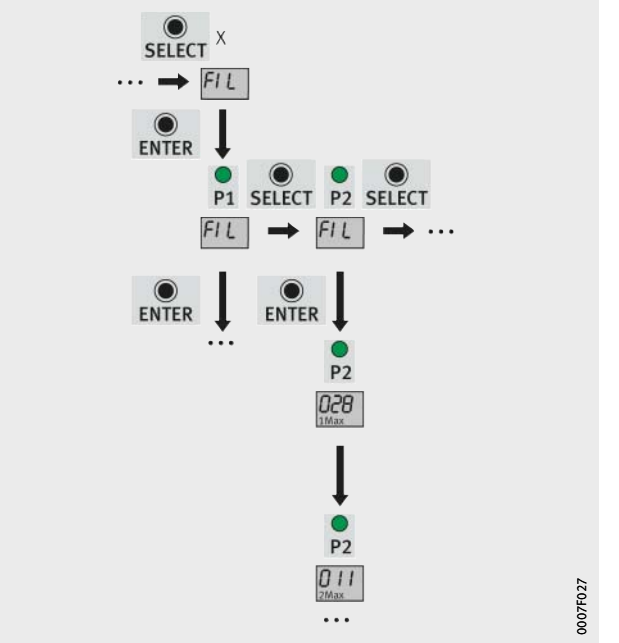


Figure 24
Function FIL

Changing the PIN

Note The factory setting of the PIN is 000, see page 57.

The PIN can be changed in the menu Pro as follows, *Figure 25*:

- ▶ Press the SELECT key as often as necessary until the display shows PIN.
- ▶ Press the ENTER key.
- ▶ Press the SELECT key in order to change the first value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to change the second value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to change the third value.
- ▶ Press the ENTER key to confirm.
- ▷ The display will flash twice for confirmation of the value. The changed PIN has been saved.

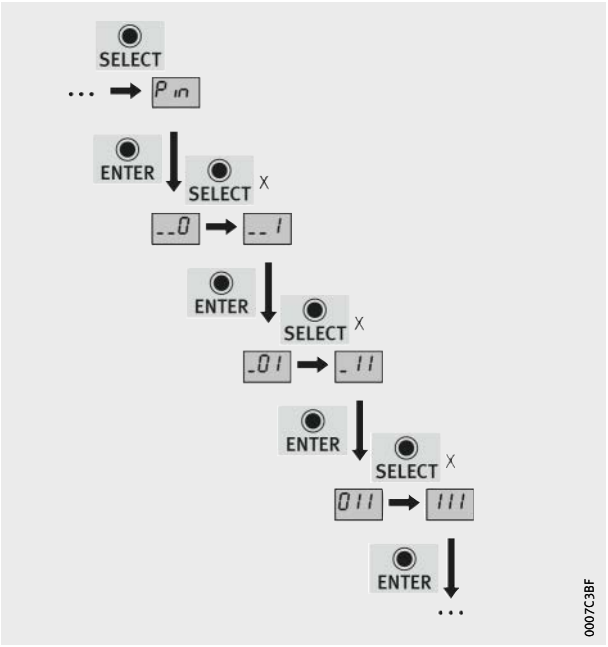


Figure 25
Example:
New PIN: 111

Feedback

This function can be used to change the setting for motor run control (confirming lubrication), see *table*.

Settings

Display	Description	
F1	Feedback switched on	Default setting
F0	Feedback switched off	Alternative

Feedback = motor run control:

- After activation of the outlets, the output signal at PIN 4 is switched from HIGH to LOW (0 V) for the time of the actual motor run (approx. 8 s to 10 s per outlet).
  The number of confirmed motor runs can be used to estimate depletion (1 motor run = 1 pump stroke = 0,15 cm^3).

If the feedback function is switched off (F0), the output signal at PIN 4 is permanently HIGH if the pump is operating correctly.

The function is called up in the menu Pro as follows, *Figure 26*:

▶ Press the SELECT key as often as necessary until the display shows F1.

▶ Press the ENTER key.

▶ Press the SELECT key until the display shows F0.

▶ Press the ENTER key.

▷ The display will flash twice for confirmation of the value.
The change has been saved. The function Feedback is switched off.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

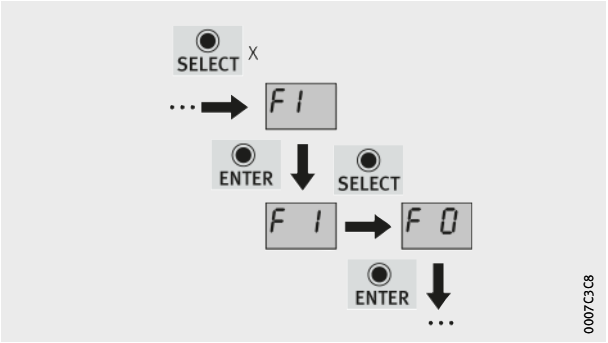


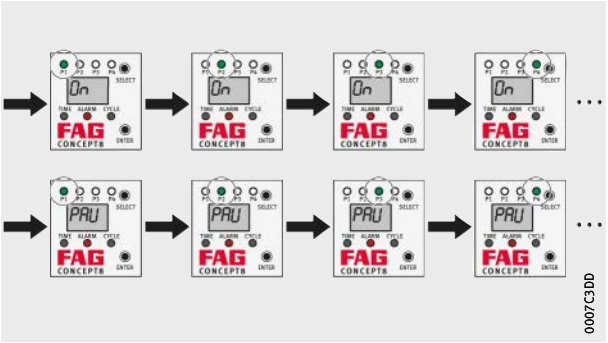
Figure 26
Changing feedback

Mode

This function is used to change the operating mode between time control and pulse control, *Figure 27*.

Settings

Display	Description	
Pu0	Time control switched on, pulse control switched off. On is displayed and the activated pump bodies flash in sequence (green LED)	Default setting
Pu1	Pulse control switched on, time control switched off. PAU is displayed and the fitted pump bodies flash in sequence (green LED)	Alternative



On = time control
(4 activated pump bodies)
PAU = pulse control
(4 fitted pump bodies)

Figure 27
Examples of operating modes

The function is called up in the menu Pro as follows, *Figure 28*, page 42:

- ▶ Press the SELECT key as often as necessary until the display shows PuO.
- ▶ Press the ENTER key.
- ▶ Press the SELECT key.
- ▷ The display shows PuI.
- ▶ Press the ENTER key.
- ▷ The display will flash twice for confirmation of the value. The change has been saved. The operating mode is now selected as pulse control.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

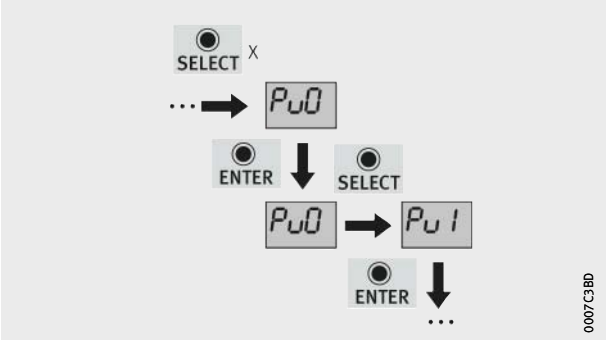


Figure 28
Changing the operating mode

Pulse control

A menu item is selected as follows, *Figure 29*:

- Press the SELECT key
- Confirm the selected menu item by pressing the ENTER key.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

Functions

Display	Description of function
PAU	Pulse control Time control is set as standard. The input is changed by pressing the SELECT key
Pro	Program PIN protected area containing further functions
ESC	Exit the menu

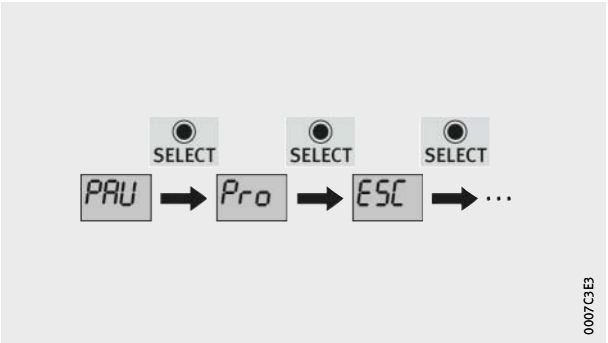


Figure 29
Pulse control

Pro (program), menu content

Access to further, protected menu items is only possible by inputting a PIN, see *table*.

The menu item Pro is called up as follows.

▶ Press the SELECT key once.

▷ The display will show Pro.

▶ Press the ENTER key.

▷ The menu item Pro is selected. Access to further menu items is only possible by inputting the PIN.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

Submenus

Function	Description of function
PIN	Input of PIN required
CLr	Delete critical error messages and delete fill cycles
FIL	Bleed pump, for example at first use
PIN	Change PIN
Feedback	Change feedback (confirm each pump run)
Mode	Change operating mode: ■ time control or pulse control
ESC	Exit the menu

Inputting the PIN

This function allows access to further functions in the menu Pro.

■ Factory setting for PIN:
  – 000

■ Master PIN:
  – see page 57.

The PIN is inputted as follows, *Figure 30*:

▶ Press the SELECT key once in order to call up the menu item Pro.
▷ The display will show Pro.
▶ Press the ENTER key.
▷ The menu item PIN Input is selected.
▶ Press the SELECT key in order to input the first value.
▶ Press the ENTER key to confirm.
▶ Press the SELECT key in order to input the second value.
▶ Press the ENTER key to confirm.
▶ Press the SELECT key in order to input the third value.
▶ Press the ENTER key to confirm.
▷ The PIN is inputted. Further menu items can now be called up or changed.

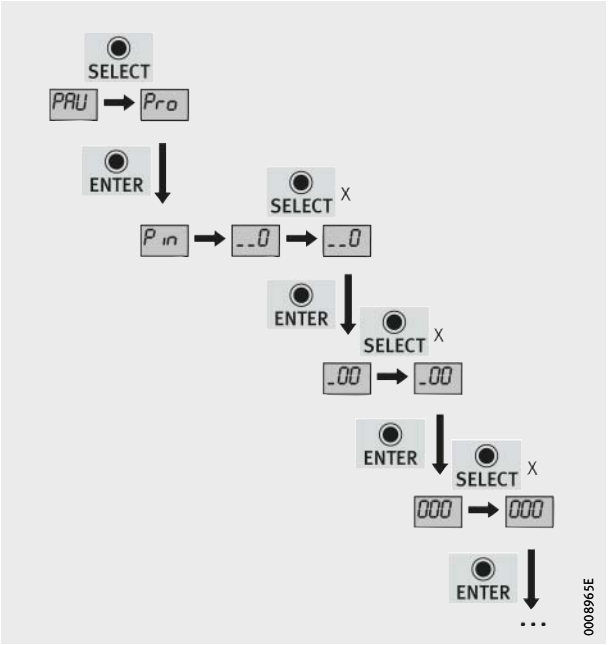


Figure 30
Program Pro and inputting the PIN

Function CLr

This function can be used to delete critical error messages or end fill cycles prematurely. For an overview of possible error messages, see *table*, page 57.

The error messages occurring in the menu Pro are deleted as follows, *Figure 31*:

▶ Press the SELECT key as often as necessary until the display shows CLr.

▶ Press the ENTER key.

▷ The error messages have been deleted or the fill cycle has been ended.

For reasons of functional safety, no inputs can be made using the action pin while the pump motors are running. Even if external control by means of a PLC is used, no inputs will be recognised during this time.

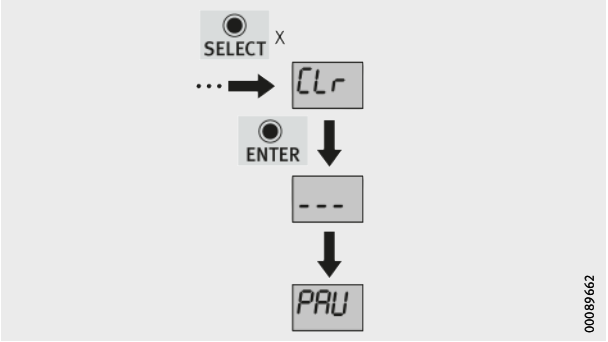


Figure 31
Function CLr

Function FIL

This function is required for:

- initial commissioning
- bleeding of the pump.

When the function FIL is called up, the relevant pump body becomes active 15 times per outlet. The total time for carrying out the function FIL once is approx. 5 minutes per pump body.

The function FIL can be terminated using the menu item CLr. Termination is only possible between delivery strokes.

Note The lubrication system FAG CONCEPT8-OIL must be bled when it is operated for the first time. Each pump body fitted and activated must be bled separately. The operation is complete as soon as lubricant emerges from the outlet. It may be necessary to carry out the function FIL several times until lubricant emerges.

The function FIL is called up in the menu Pro as follows, *Figure 32*:

- ▶ Press the SELECT key as often as necessary until the display shows FIL.
- ▶ Press the ENTER key.
- ▷ The function FIL is selected.
- ▷ The LED for pump P1 will light. The display shows FIL.
- ▶ Press the ENTER key.
- ▷ The pump will be bled.
- ▶ Repeat the steps described for bleeding of the other pump bodies.

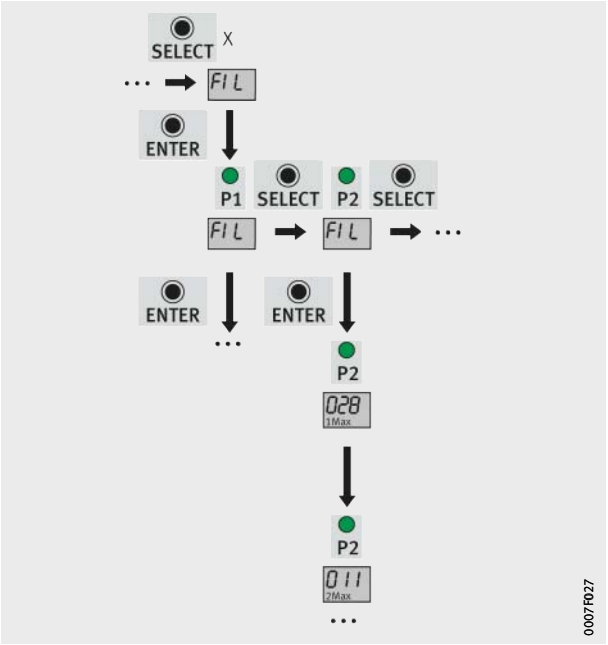


Figure 32
Function FIL

Changing the PIN

The factory setting of the PIN is 000, see page 57.

The PIN can be changed in the menu Pro as follows, *Figure 33*:

- ▶ Press the SELECT key as often as necessary until the display shows PIN.
- ▶ Press the ENTER key.
- ▶ Press the SELECT key in order to change the first value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to change the second value.
- ▶ Press the ENTER key to confirm.
- ▶ Press the SELECT key in order to change the third value.
- ▶ Press the ENTER key to confirm.
- ▷ The display will flash twice for confirmation of the value. The changed PIN has been saved.

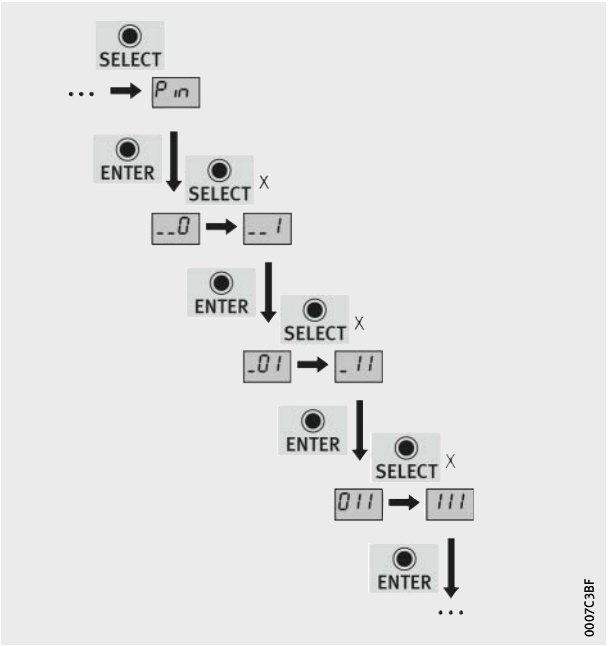


Figure 33
Example:
New PIN: 111

Feedback

This function can be used to change the setting for motor run control (confirming lubrication), see *table*.

Settings

Display	Description	
F1	Feedback switched on	Default setting
F0	Feedback switched off	Alternative

Feedback = motor run control:

- After activation of the outlets, the output signal at PIN 4 is switched from HIGH to LOW (0 V) for the time of the actual motor run (approx. 8 s to 10 s per outlet).
  The number of confirmed motor runs can be used to estimate depletion (1 motor run = 1 pump stroke = 0,15 cm^3).

If the feedback function is switched off (F0), the output signal at PIN 4 is permanently HIGH if the pump is operating correctly.

The function is called up in the menu Pro as follows, *Figure 34*:

▶ Press the SELECT key as often as necessary until the display shows F1.

▶ Press the ENTER key.

▶ Press the SELECT key until the display shows F0.

▶ Press the ENTER key.

▷ The display will flash twice for confirmation of the value. The change has been saved. The function Feedback is switched off.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

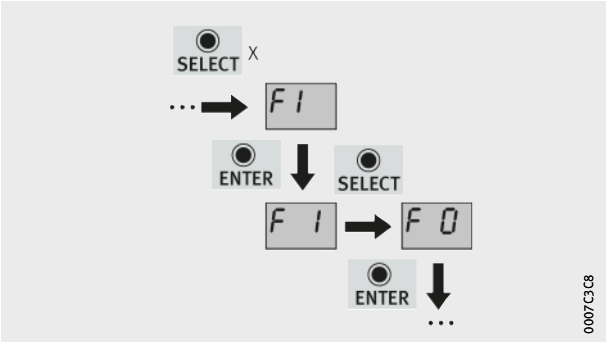


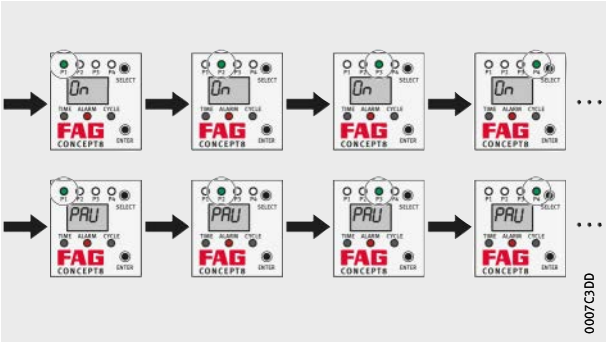
Figure 34
Changing feedback

Mode

This function is used to change the operating mode between time control and pulse control, *Figure 35*.

Settings

Display	Description	
Pu0	Time control switched on, pulse control switched off. On is displayed and the activated pump bodies flash in sequence (green LED)	Default setting
Pu1	Pulse control switched on, time control switched off. PAU is displayed and the fitted pump bodies flash in sequence (green LED)	Alternative



On = time control
(4 activated pump bodies)
PAU = pulse control
(4 fitted pump bodies)

Figure 35
Examples of operating modes

The function is called up in the menu Pro as follows, *Figure 36*, page 50:

- ▶ Press the SELECT key as often as necessary until the display shows Pu0.
- ▶ Press the ENTER key.
- ▶ Press the SELECT key.
- ▷ The display shows Pul.
- ▶ Press the ENTER key.
- ▷ The display will flash twice for confirmation of the value. The change has been saved. The operating mode is now selected as pulse control.

If no input is made within a certain time, the program will automatically return to idle mode (Timeout).

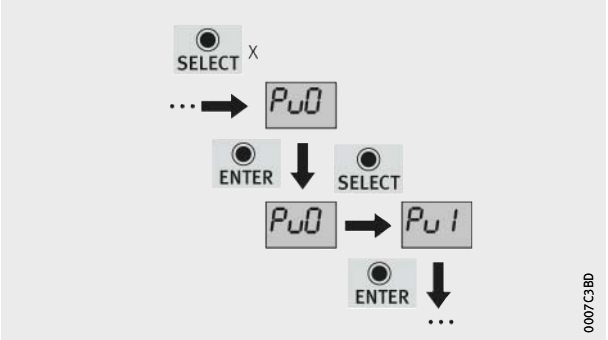


Figure 36
Changing the operating mode

Function ESC

This function is used to exit the menu Pro.

The menu Pro is exited as follows, *Figure 37*:

▶ Press the SELECT key as often as necessary until the display shows ESC.

▶ Press the ENTER key.

▷ The menu is exited.

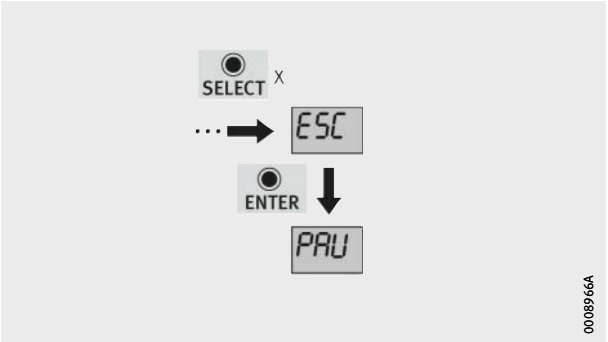


Figure 37
Function ESC

Pulse signals for controlling the outlets

Pulse signals for controlling the outlets:

- are stated in seconds
- have an accuracy of ±0,2 s
- have a pause time between 2 pulses: > 20 s.

Note

While pulse signals are present at input PIN 2, the display “PAU” will flash for the duration of the pulse length. The LEDs for display of the pump bodies are not active at this time.

The lubrication system FAG CONCEPT8-OIL is designed for minimal quantity lubrication. Further information is given on page 61.

Pump body 1 – outlet 1 or outlet 2

Control of pump body 1, *Figure 38*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 2 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

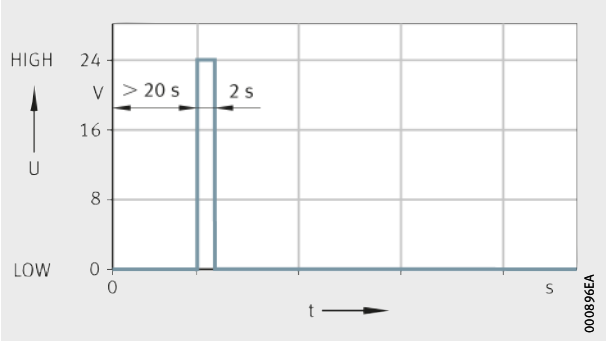


Figure 38
Pump body 1 – outlet 1 or outlet 2

Pump body 1 – outlet 1 and outlet 2

Control of pump body 1, *Figure 39*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 2 s
- Pause time between 2 pulses:
  - >20 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

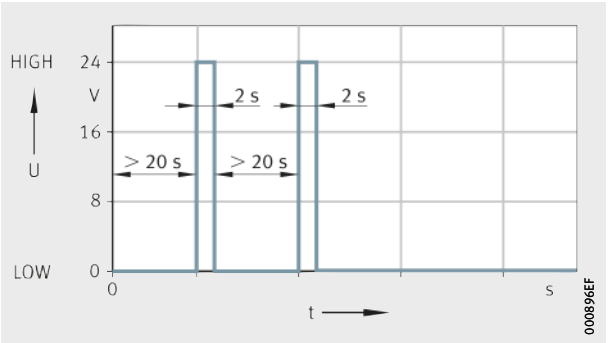


Figure 39
Pump body 1 – outlet 1 and outlet 2

Pump body 2 – outlet 1 or outlet 2

Control of pump body 2, *Figure 40*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 4 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

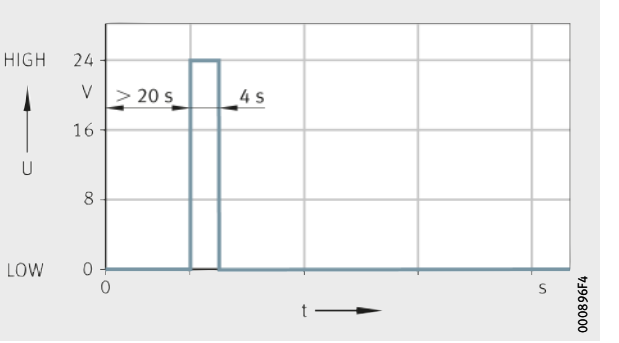


Figure 40
Pump body 2 – outlet 1 or outlet 2

Pump body 2 – outlet 1 and outlet 2

Control of pump body 2, *Figure 41*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 4 s
- Pause time between 2 pulses:
  - >20 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

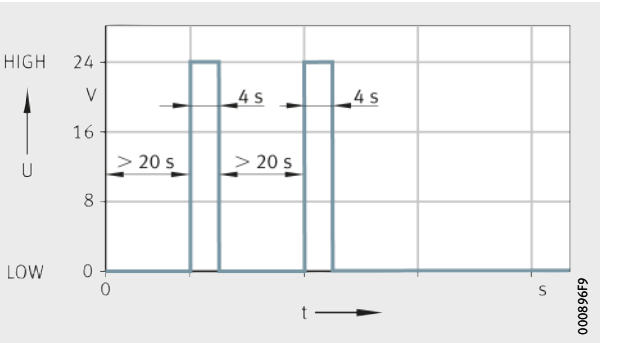


Figure 41
Pump body 2 – outlet 1 and outlet 2

Pump body 3 – outlet 1 or outlet 2

Control of pump body 3, *Figure 42*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 6 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

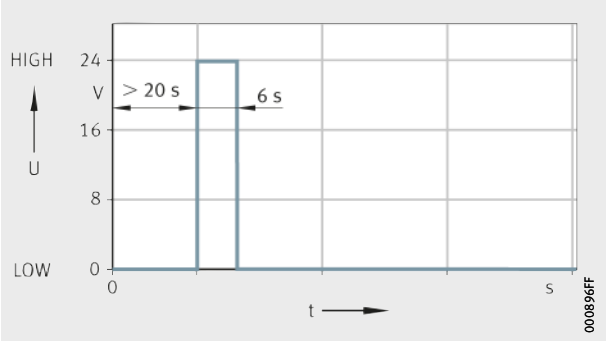


Figure 42
Pump body 3 – outlet 1 or outlet 2

Pump body 3 – outlet 1 and outlet 2

Control of pump body 3, *Figure 43*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 6 s
- Pause time between 2 pulses:
  - >20 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

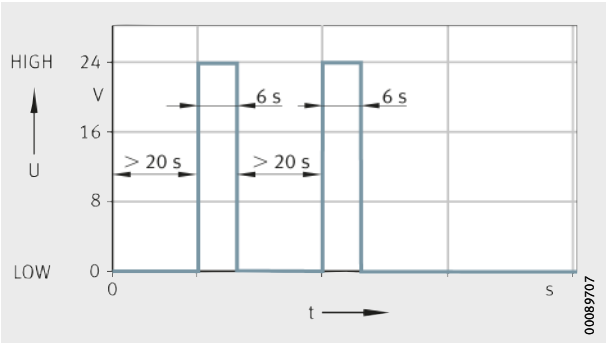


Figure 43
Pump body 3 – outlet 1 and outlet 2

Pump body 4 – outlet 1 or outlet 2

Control of pump body 4, *Figure 44*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 8 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

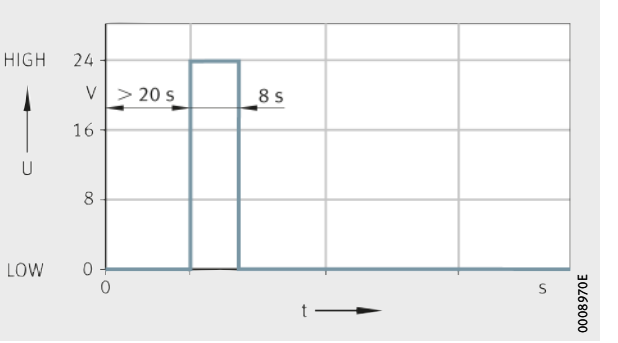


Figure 44
Pump body 4 – outlet 1 or outlet 2

Pump body 4 – outlet 1 and outlet 2

Control of pump body 4, *Figure 45*:

- Lubricant quantity per pulse:
  - 0,15 cm^3
- Pulse length:
  - 8 s
- Pause time between 2 pulses:
  - >20 s
- Start of dispensing:
  - outlet 1 or outlet 2
- The outlets are addressed alternately.

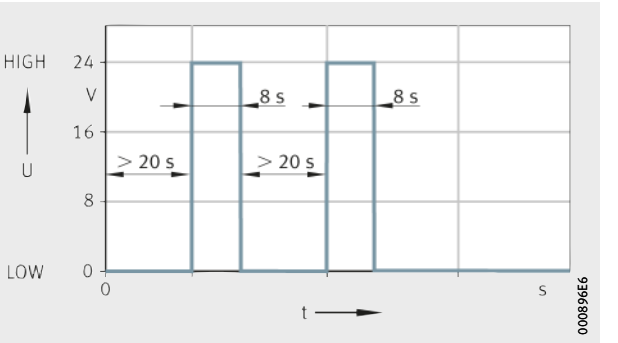


Figure 45
Pump body 4 – outlet 1 and outlet 2

Note If the feedback signal (F 1 = feedback in function) is evaluated, a new pulse signal can be started earlier.

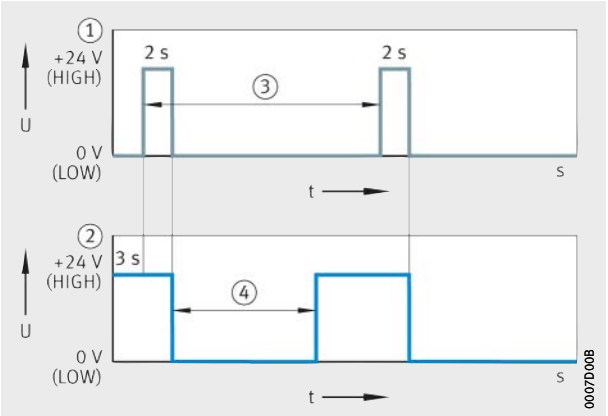
The precondition is as follows:

- After the end of the motor run, a HIGH signal must be present at PIN 4 for 3 s.

At low temperatures (temperatures < 0 °C) small lubricant quantities in conjunction with shorter pause times are recommended.

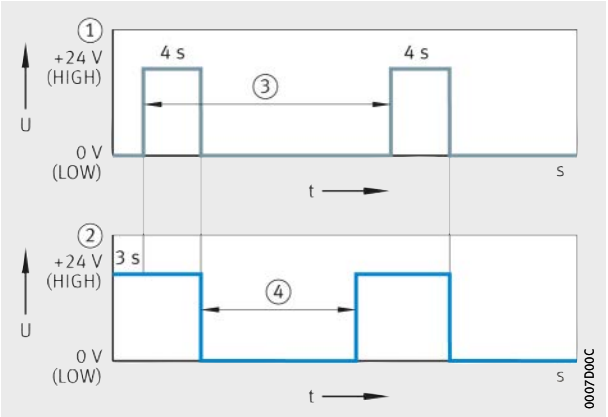
Output signals at PIN 4

The possible output signals that may be present at PIN 4 are described below, *Figure 46* to *Figure 50*, page 56. These signals can be used for diagnosis of the operating status of the lubrication system FAG CONCEPT8-OIL.



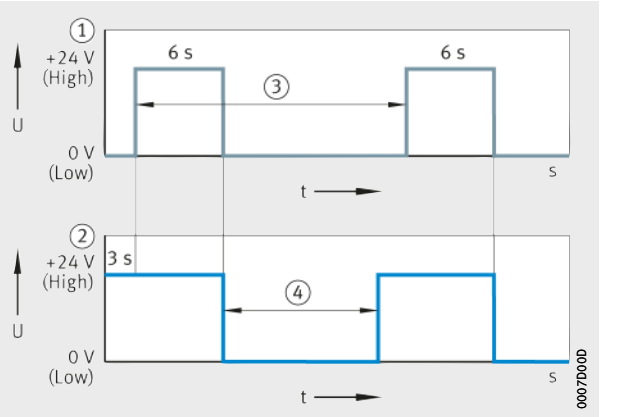
① Input signal (PIN 2)
② Output signal with activated feedback function (PIN 4)
③ Pause of at least 15 s
④ Motor run of approx. 8 s – 10 s

Figure 46
Control of pump body 1



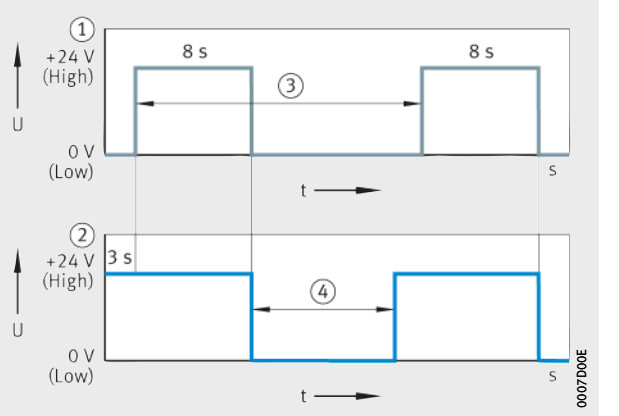
① Input signal (PIN 2)
② Output signal with activated feedback function (PIN 4)
③ Pause of at least 17 s
④ Motor run of approx. 8 s – 10 s

Figure 47
Control of pump body 2



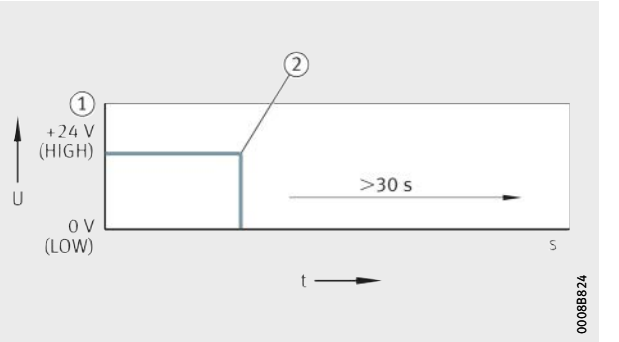
① Input signal (PIN 2)
② Output signal with activated feedback function (PIN 4)
③ Pause of at least 19 s
④ Motor run of approx. 8 s – 10 s

Figure 48
Control of pump body 3



① Input signal (PIN 2)
② Output signal with activated feedback function (PIN 4)
③ Pause of at least 21 s
④ Motor run of approx. 8 s – 10 s

Figure 49
Control of pump body 4



① Output signal (PIN 4)
② Error or malfunction detected

Figure 50
Error E1 to E8

Master PIN

The master PIN is 321. The master PIN gives access to the program Pro.

Troubleshooting and rectification

This chapter describes the error messages and malfunction messages as well as their remedy, see *table*.

If an error occurs in a pump body, this is indicated by the LEDs P1 to P4 on the control panel.

If time control is in use, all the activated pump body LEDs will flash in sequence while, if pulse control is used, all the fitted pump body LEDs will flash in sequence.

Error messages

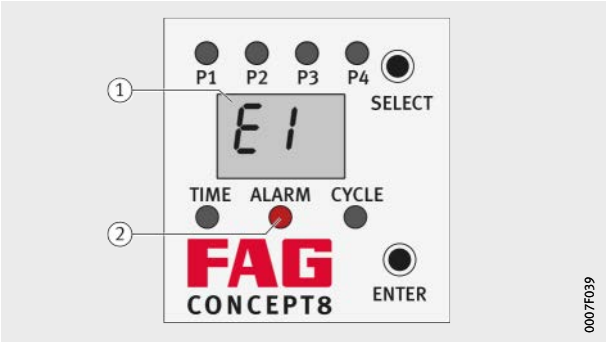
Error	Description
E1	Empty level display
E2	Not assigned
E3	Pump body motor too slow
E4	Internal electrical defect
E5	Not assigned
E6	Not assigned
E7	Back pressure too high
E8	Not assigned

E1 – Empty level display

Output signal at PIN 4 = LOW (0 V), *Figure 51*.

Error E1

Display Control panel	Cause	Remedy
LED ALARM Display: E1	The oil reservoir is empty. The pump function of all pump bodies has been stopped.	Fill with new oil. The error message will be cancelled automatically.



① Display: Error E1
② ALARM (red LED)

Figure 51
Display:
Error E1

E2 Not assigned

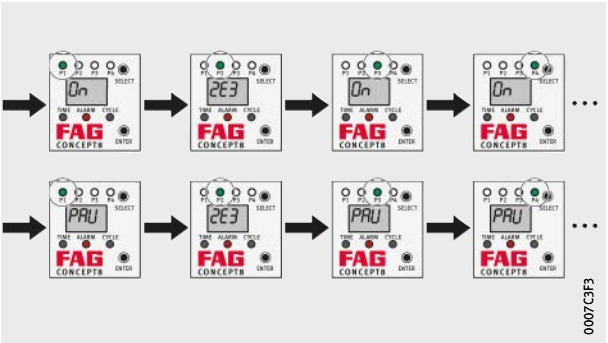
E3 – Pump body motor too slow Output signal at PIN 4 = LOW (0 V), *Figure 52* and *Figure 53*.

Error E3

Display Control panel	Cause	Remedy
☐ LED ALARM ☐ Display of pump body (in this case P2) ☐ Display: 2E3	Undervoltage. The pump body motor does not achieve the shutdown current within a specified time. The pump function of the affected pump body has been stopped.	Eliminate the cause. Delete the error in the program Pro using CLr or interrupt the voltage supply for a brief period. The pump will restart.

① Defective pump body (green LED)
② Display: Error 2E3
③ ALARM (red LED)

Figure 52
Display:
Error 2E3



On = time control
(4 activated pump bodies)
PAU = pulse control
(4 fitted pump bodies)

Figure 53
Example

E4 – Internal electrical defect

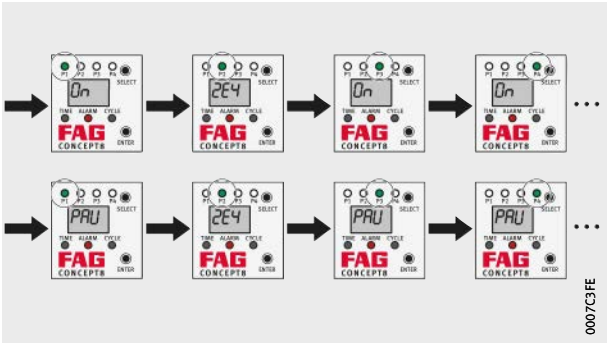
Output signal at PIN 4 = LOW (0 V), *Figure 54* and *Figure 55*.

Error E4

Display Control panel	Cause	Remedy
☐ LED ALARM ☐ Display of pump body (in this case P2) ☐ Display: 2E4	Internal electrical defect. The pump function of the affected pump body has been stopped.	Delete the error in the program Pro using CLr or interrupt the voltage supply for a brief period. The pump will restart. If this occurs again, log the pump for inspection.

① Defective pump body (green LED)
② Display: Error 2E4
③ ALARM (red LED)

Figure 54
Display:
Error E4



On = time control
(4 activated pump bodies)
PAU = pulse control
(4 fitted pump bodies)

Figure 55
Example

E5 Not assigned

E6 Not assigned

E7 – Back pressure too high

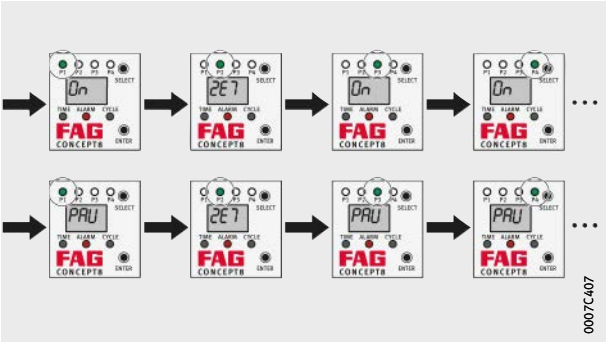
Output signal at PIN 4 = LOW (0 V), *Figure 56* and *Figure 57*.

Error E7

Display Control panel	Cause	Remedy
▪ LED ALARM ▪ Display of pump body (in this case P2) ▪ Display: 2E7	The back pressure was too high three times in succession. The pump function of the affected pump body has been stopped. Possible errors: ▪ lubrication point blocked ▪ hose length too long.	Eliminate the cause of the high back pressure (> 70 bar). Delete the error in the program Pro using CLr or interrupt the voltage supply for a brief period. The pump will restart.

① Defective pump body (green LED)
② Display: Error 2E7
③ ALARM (red LED)

Figure 56
Display:
Error E7



On = time control
(4 activated pump bodies)
PAU = pulse control
(4 fitted pump bodies)

Figure 57
Example

E8 Not assigned

Maintenance

The lubrication system FAG CONCEPT8-OIL is designed for minimal quantity lubrication. Each of the pump elements is designed for 60 000 delivery strokes. 60 000 delivery strokes correspond to the delivery of approx. 9 000 cm^3 of lubricant.

The following maintenance work must be carried out by the site operator:

- regular readout of the device memory
- refilling of the oil reservoir.

Device memory readout

Reading out the device memory can be used to determine the number of delivery strokes. In idle mode, the display shows On or PAU.

The number of delivery strokes can be read out as follows, *Figure 58*:

▶ Remove the action pin from the upper housing part.

▶ With the action pin, press the ENTER key for 5 seconds.

▷ The display will show, consecutively, the number of delivery strokes for the fitted pump bodies P1, P2, P3 and P4.

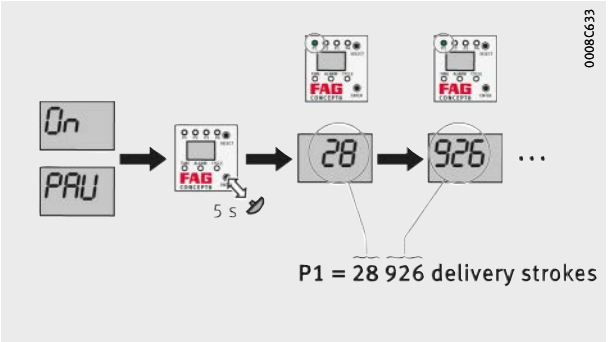


Figure 58
Determining the number of delivery strokes

Note The number of delivery strokes is counted up to 65 535.
This is followed by a rollover indicated by 1 in the display, which means that the number displayed must be increased by 65 535 to give the actual figure, *Figure 59*. Service of the pump bodies is urgently recommended in order to ensure the performance capability of the lubrication system FAG CONCEPT8-OIL.

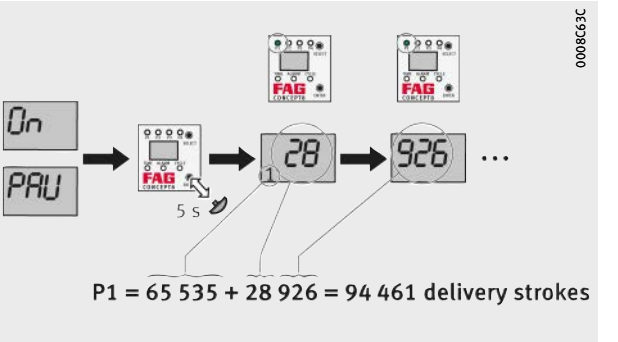


Figure 59
Rollover

A more extensive service, except for refilling of the oil, is not necessary.

Refilling the oil reservoir

The reservoir is filled with new oil as follows, *Figure 60*:

- ▶ Remove the action pin from the upper housing part.
- ▶ Fill the oil reservoir via the action pin opening until it is full.
- ▶ Secure the action pin in the upper housing part again.
- ▷ The error message shown will be cancelled automatically.
- ▶ Bleed the system as necessary.
- ▷ The lubrication system is now ready for operation.

Figure 60
Refilling the oil reservoir

Service

When the lubrication system FAG CONCEPT8-OIL reaches 60 000 delivery strokes, general overhaul is available from the Service organisation at Schaeffler. At this time, the worn functional parts are replaced. As a result, a lubrication system equivalent to new condition with a further 60 000 delivery strokes per pump body is available. Please request a corresponding quotation as necessary.

Decommissioning

In decommissioning, the following must be observed:

- The machine must be shut down.
- The whole installation must be placed in a voltage-free state.
- The lubrication system must be in a voltage-free state.
- The lubricant pipes must be in an unpressurised state.

Disposal

In order to prevent environmental contamination, disposal of the lubrication system FAG CONCEPT8-OIL must be carried out in accordance with the directives of the relevant country of use.

Components that are defective and cannot be repaired must be disposed of by environmentally acceptable methods.

All materials used (plastics, metals, electronic subassemblies) must be fed separately to recycling facilities.

Any used lubrication systems FAG CONCEPT8-OIL and oil-soaked materials must be disposed of by environmentally acceptable methods.

Electronic devices must be disposed of in accordance with the relevant regulations.

If there are problems relating to disposal in compliance with legal requirements and in an environmentally responsible manner, the complete lubrication system FAG CONCEPT8-OIL can be returned to Schaeffler Technologies AG & Co. KG for disposal.

Technical data and accessories

This chapter contains the technical data, accessories and replacement parts for the lubrication system FAG CONCEPT8-OIL.

Technical data

For technical data on the lubrication system FAG CONCEPT8-OIL, see *tables* and *Figure 61*, page 66.

FAG CONCEPT8-OIL

Description		Value	Unit
Lubricant volume		1 000	cm^3
Metering volume per delivery stroke		0,15	cm^3
Maximum number of outlets		8	–
Hose connector: CONCEPT8-OIL	for hose outside diameter	6	mm
	minimum pressure capacity of hose	100	bar
Maximum operating pressure (at DC 24 V)		70	bar
Operating voltage		24	V
Operating temperature range		–20 to +70	°C
Dimensions (with hose connectors)	width	158	mm
	height	273	mm
	depth	152	mm
Mass, without lubricant		approx. 3 000	g
Protection type		65	IP
Connector		M12×1, 4 pin	–
Housing material		Aluminium	–

Further technical data:

- Lubrication medium:
  - lubricating oil
- Functional principle:
  - piston pump
- Integrated controller with microprocessor
- Integrated electronic pressure monitoring (measurement of back pressure)
- Integrated fill level monitoring by Reed contact
- Suitable for control of progressive distributors.

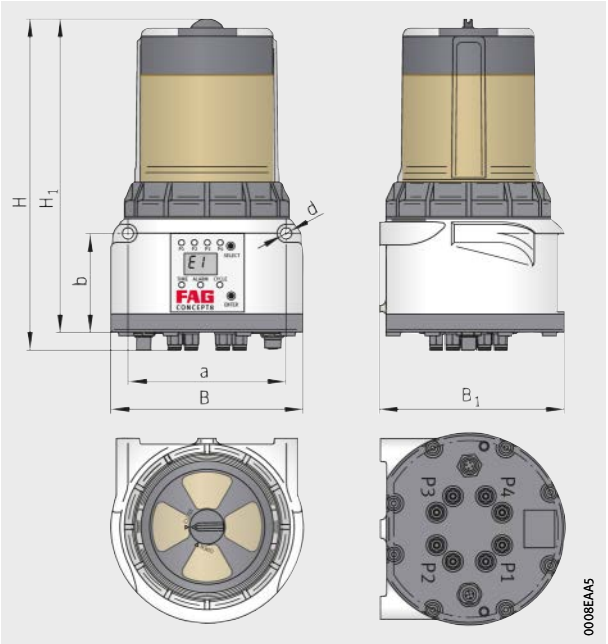


Figure 61
Dimensions of FAG CONCEPT8-OIL

Dimensions

Dimensions		Value	Unit
Total height	H	273 ±0,5	mm
Height of action pin to lower edge of lubrication system	H_1	258 ±0,5	mm
Total width	B	158 ±0,5	mm
	B_1	152 ±0,5	mm
Distance between holes	a	130 ±0,3	mm
Distance between hole centre and lower edge of lubrication system	b	81,2 ±0,3	mm
Hole diameter	d	9	mm

Accessories

This chapter contains the accessories and replacement parts for the lubrication system FAG CONCEPT8-OIL.

Connection cable and mains power pack

Connection cable and mains power pack, see *tables*, page 67.

Standard connection cable

Designation	SAP no.	Ordering designation
Connection cable with 4 strands Connector M12×1 Straight Length 10 m	075378361-0000-10	ARCALUB-X. CABLE-M12-10M

Connection cable with LED head

Designation	SAP no.	Ordering designation
Connection cable with 4 strands Connector M12×1 with LED head Angled 90° Length 5 m	075592240-0000-10	ARCALUB-X. CABLE-M12-5M-LED
Connection cable with 4 strands Connector M12×1 with LED head Angled 90° Length 10 m	077879805-0000-10	ARCALUB-X. CABLE-M12-10M-LED
Connection cable with 4 strands Connector M12×1 with LED head Straight Length 5 m	083788964-0000-10	ARCALUB-X. CABLE-M12-5M-LED-S
Connection cable with 4 strands Connector M12×1 with LED head Straight Length 10 m	083788980-0000-10	ARCALUB-X. CABLE-M12-10M-LED-S

Mains power pack DC 24 V

Designation	SAP no.	Ordering designation
Mains power pack DC 24 V	083872507-0000-10	ARCALUB-X. POWER-SUPPLY-UNIT

Accessories for filling of hoses

This chapter contains the filling accessories for the filling of hoses.

Filling accessories

Designation	SAP no.	Ordering designation
Hose cutting tool	083788620-0000-10	ARCALUB-X.HOSE-CUTTOOL

Hose connectors for hand-lever press

Designation	SAP no.	Ordering designation
Hose connector for hose 6×3 mm		
M10×1	075527626-0000-10	ARCALUB-X.TUBEFIT-M10X1-SAT106G
G1/8	084465905-0000-10	ARCALUB-X.TUBEFIT-G1/8-SAT186G

Accessories for FAG CONCEPT8-OIL

This chapter contains the accessories for the lubrication system FAG CONCEPT8-OIL, see *tables*.

Hoses

Designation	SAP no.	Ordering designation
Hose PA 12 6×3 mm Transparent Unfilled Länge 5 m	075526336-0000-10	ARCALUB-X. HOSE-PA12-CLEAR-5M
Hose PA 12 6×3 mm Transparent Unfilled Length 10 m	083788441-0000-10	ARCALUB-X. HOSE-PA12-CLEAR-10M
Hose PA 12 6×3 mm Transparent Unfilled Length 25 m	075527251-0000-10	ARCALUB-X. HOSE-PA12-CLEAR-25M

Connectors

Designation	SAP no.	Ordering designation
Connection adapter for lubrication point for hose 6×3 mm		
Threaded connector G1/2″ Internal thread G1/4″	019144849-0000-10	ARCALUB.NIPPLE-G1/2
Threaded connector G1/8″ Internal thread G1/4″	019144857-0000-10	ARCALUB.NIPPLE-G1/8
Threaded connector G3/8″ Internal thread G1/4″	019144865-0000-10	ARCALUB.NIPPLE-G3/8
Threaded connector M6 Internal thread G1/4″	019144911-0000-10	ARCALUB.NIPPLE-M6
Threaded connector M8 Internal thread G1/4″	019144920-0000-10	ARCALUB.NIPPLE-M8

Connectors (continued)

Designation	SAP no.	Ordering designation
Connection adapter for lubrication point for hose 6×3 mm		
■ Threaded connector M8×1 ■ Internal thread G1/4″	019144938-0000-10	ARCALUB.NIPPLE-M8X1
■ Threaded connector M10 ■ Internal thread G1/4″	019144873-0000-10	ARCALUB.NIPPLE-M10
■ Threaded connector M10×1 ■ Internal thread G1/4″	019144881-0000-10	ARCALUB.NIPPLE-M10X1
■ Threaded connector M12 ■ Internal thread G1/4″	019144890-0000-10	ARCALUB.NIPPLE-M12
■ Threaded connector M12×1,5 ■ Internal thread G1/4″	019144903-0000-10	ARCALUB.NIPPLE-M12X1,5
Hose connectors for hose 6×3 mm		
■ Hose, push fit ■ Threaded connector G1/4″ ■ Straight	079567606-0000-10	ARCALUB-X. TUBEFIT-G1/4-SAT146G
■ Hose, push fit ■ Threaded connector G1/4″ ■ Angled	079567622-0000-10	ARCALUB-X. TUBEFIT-G1/4-SAT146W
Y type connector for hose 6×3 mm		
■ Hose, push fit ■ Connection of 2 pump outlets as 1 lubrication inlet	076693180-0000-10	ARCALUB-X.TUBEFIT-Y-D6
Check valve for hose 6×3 mm		
■ External thread G1/4″ ■ Internal thread G1/4″ ■ Brass	021941882-0000-10	ARCALUB.OILVALV-G1/4

Chain lubrication pinions SIMPLEX

Designation	Comments	Ordering designation
DIN ISO 606 08A-1 ($^1/_2$″) 08B-1 ($^1/_2$″) Straight axis 30 mm Thread M10 Lubrication connector M6	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-08AB-1-12Z
DIN ISO 606 10A-1 ($^5/_8$″) 10B-1 ($^5/_8$″) Straight axis 30 mm Thread M10 Lubrication connector M6	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-10AB-1-10Z
DIN ISO 606 12A-1 ($^3/_4$″) 12B-1 ($^3/_4$″) Straight axis 30 mm Thread M10 Lubrication connector M6	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-12AB-1-8Z
DIN ISO 606 16A-1 (1″) 16B-1 (1″) Straight axis 30 mm Thread M10 Lubrication connector M6	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-16AB-1-8Z

Chain lubrication pinions SIMPLEX (continued)

Designation	Comments	Ordering designation
DIN ISO 606 20A-1 ($1^1/_4$″) 20B-1 ($1^1/_4$″) Straight axis 50 mm Thread M16 Lubrication connector G1/8″	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-20AB-1-8Z
DIN ISO 606 24A-1 ($1^1/_2$″) 24B-1 ($1^1/_2$″) Straight axis 60 mm Thread M16 Lubrication connector G1/8″	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-24AB-1-8Z
DIN ISO 606 32A-1 (2″) 32B-1 (2″) Straight axis 80 mm Thread M16 Lubrication connector G1/8″	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-32AB-1-8Z

Chain lubrication pinions DUPLEX

Designation	Comments	Ordering designation
DIN ISO 606 08A-2 ($^1/_2$″) 08B-2 ($^1/_2$″) Straight axis 27,5 mm Thread M12×1,5 Lubrication connector M8×1	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-08AB-2-12Z
DIN ISO 606 10A-2 ($^5/_8$″) 10B-2 ($^5/_8$″) Straight axis 27,5 mm Thread M12×1,5 Lubrication connector M8×1	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-10AB-2-10Z
DIN ISO 606 12A-2 ($^3/_4$″) 12B-2 ($^3/_4$″) Straight axis 27,5 mm Thread M12×1,5 Lubrication connector M8×1	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-12AB-2-8Z
DIN ISO 606 16A-2 (1″) 16B-2 (1″) Straight axis 27,5 mm Thread M12×1,5 Lubrication connector M8×1	Available by agreement	ARCALUB-X.CHAIN-PINION-FP-16AB-2-8Z

Lubrication brushes

Designation	SAP no.	Ordering designation
Width 40 mm	021940894-0000-10	ARCALUB.BRUSH-40MM
Width 60 mm	021940908-0000-10	ARCALUB.BRUSH-60MM
Width 100 mm	021940916-0000-10	ARCALUB.BRUSH-100MM

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Schaeffler Technologies AG & Co. KG

Georg-Schäfer-Straße 30
97421 Schweinfurt
Germany
Internet www.fag.com
E-mail faginfo@schaeffler.com

In Germany:
Phone 0180 5003872
Fax 0180 5003873

From other countries:
Phone +49 9721 91-0
Fax +49 9721 91-3435

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