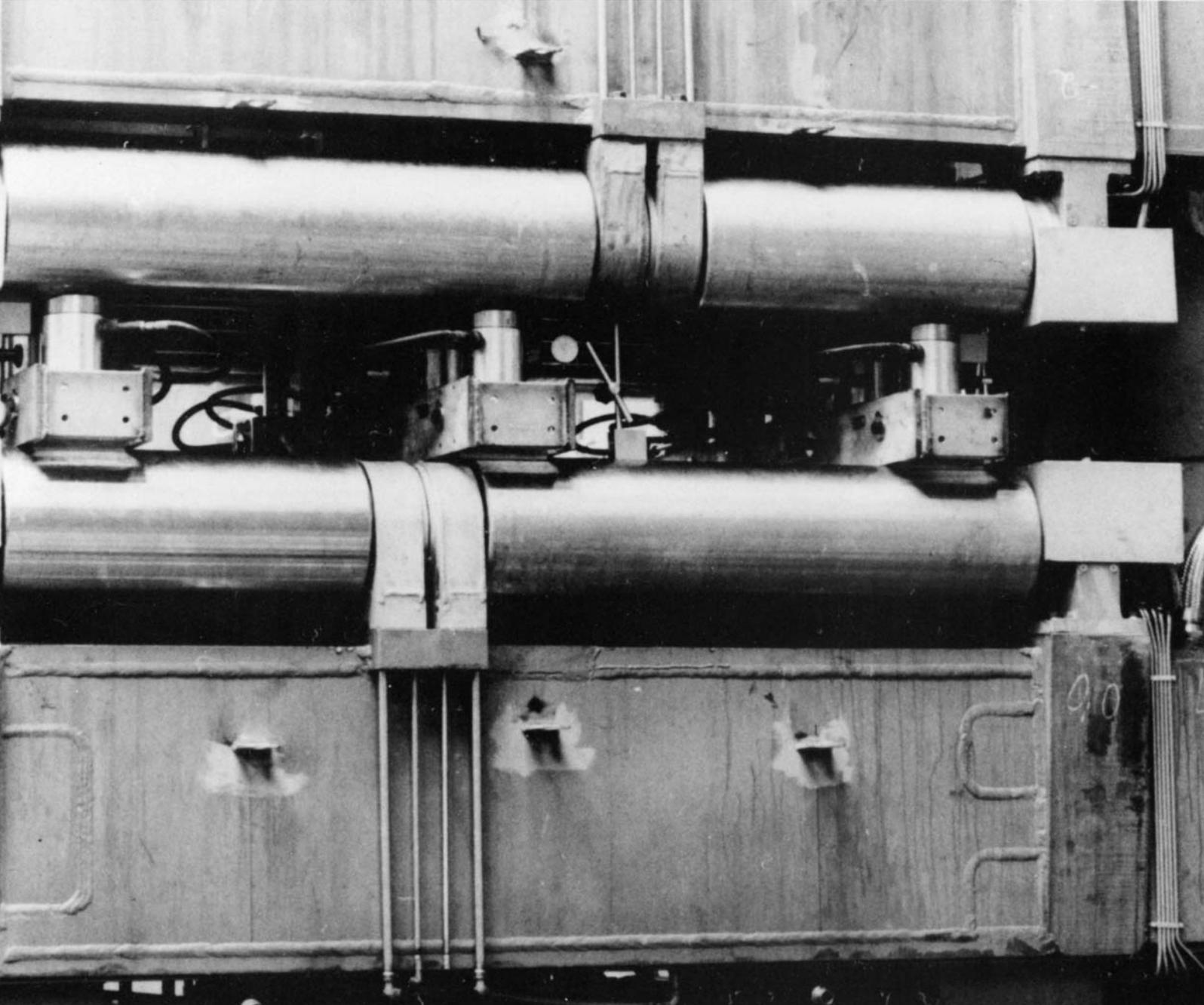


# Bearings for a Twin-Strand Continuous Casting Mill for Slabs

# FAG

Examples of Application Engineering

WL 17 519 GB-D



Manufacturer: Mannesmann Demag Hüttentechnik

Operator: Corus Strip Products IJmuiden, Netherlands

Both single and twin slabs (twin-casting-process) are cast in twin-strand continuous casting mills. Single slabs are 225/250 mm thick and 900 to 2100 mm wide.

In the twin-casting process 4 slabs are cast simultaneously. Their dimensions are: 225/250 × 900/950 mm. Subsequent cutting of wide single slabs into strips is not necessary with the twin slabs.

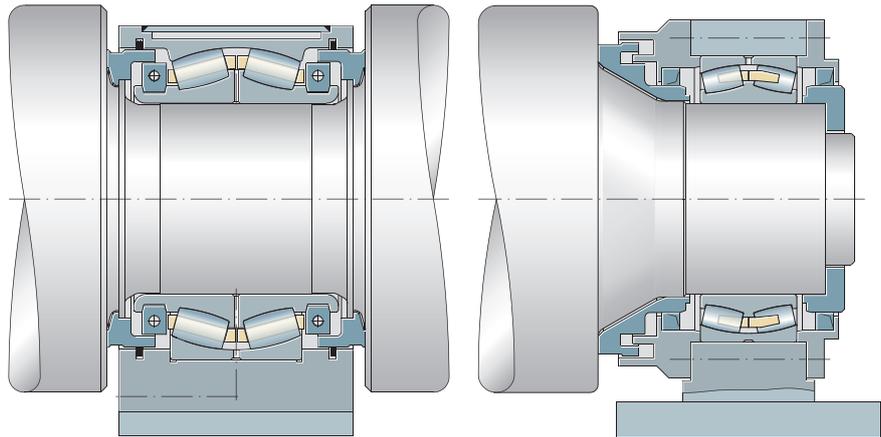
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## Strand Guide Roll Bearings

The casting strand is guided by driven and non-driven rolls of various diameters.

### Driven rolls

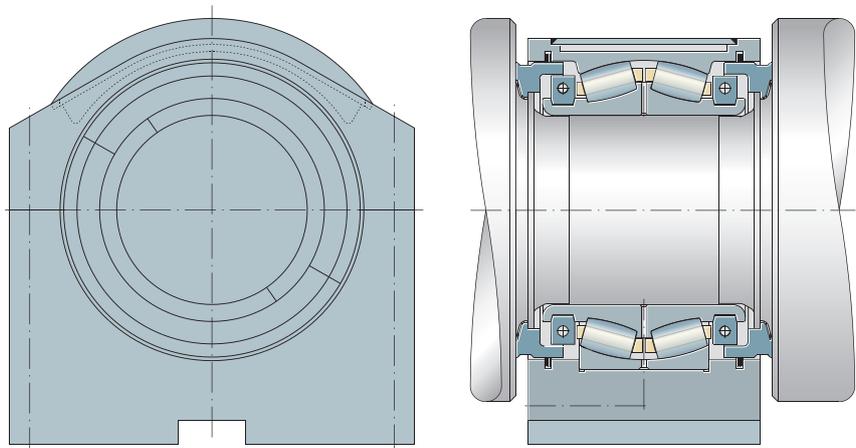
The driven rolls stretch through the entire width in one piece. For this reason they are supported in the middle by a split spherical roller bearing. This mid bearing is located in a watercooled plummer block housing. The outer bearings are unsplit spherical roller bearings.



Driven roll, diameter 325 mm

### Non-driven rolls

Non-driven rolls are split in the middle which is why they are carried in the same unsplit spherical roller bearings on the outside and in the center. The middle housings are also watercooled.



Pillow block housing Z-163800.SZA-SL160-Z-AB  
with split spherical roller bearing Z-567093.PRL

## Operating Data

### Outer bearings

Spherical roller bearing

FAG **24032-S-MB**

Dimensions     d     160 mm  
                  D     240 mm  
                  B     80 mm

Speed           n     1,5 min<sup>-1</sup>  
Static load rating C<sub>0</sub> 1 250 kN  
Load while casting     155 kN  
                                  max. 810 kN

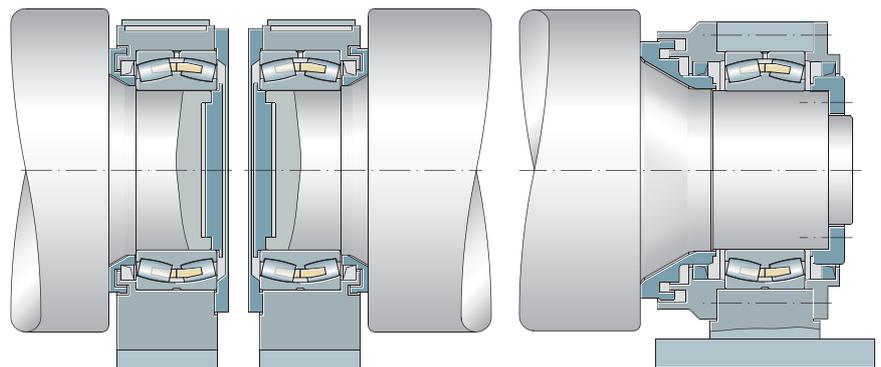
### Mid bearing (driven rolls)

Split spherical roller bearing

FAG **Z-567093.PRL**

Dimensions     d     160 mm  
                  D     270 mm  
                  B     170 mm

Speed           n     1,5 min<sup>-1</sup>  
Static load rating C<sub>0</sub> 1 530 kN  
Load while casting     380 kN  
                                  max. 1 080 kN



Non-driven roll, diameter 325 mm

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