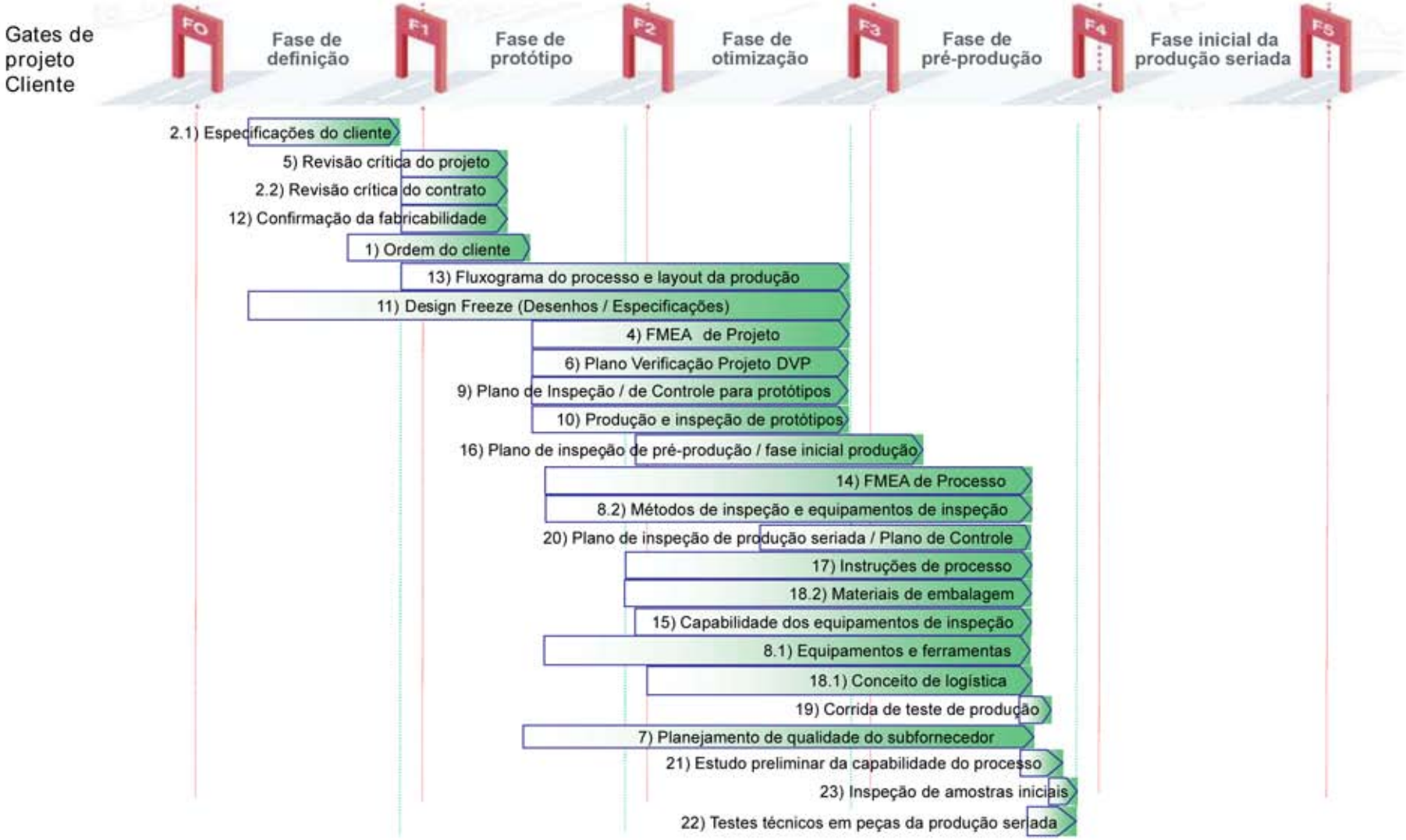Processo de Desenvolvimento de Produto (PEP) / APQP Fornecedores